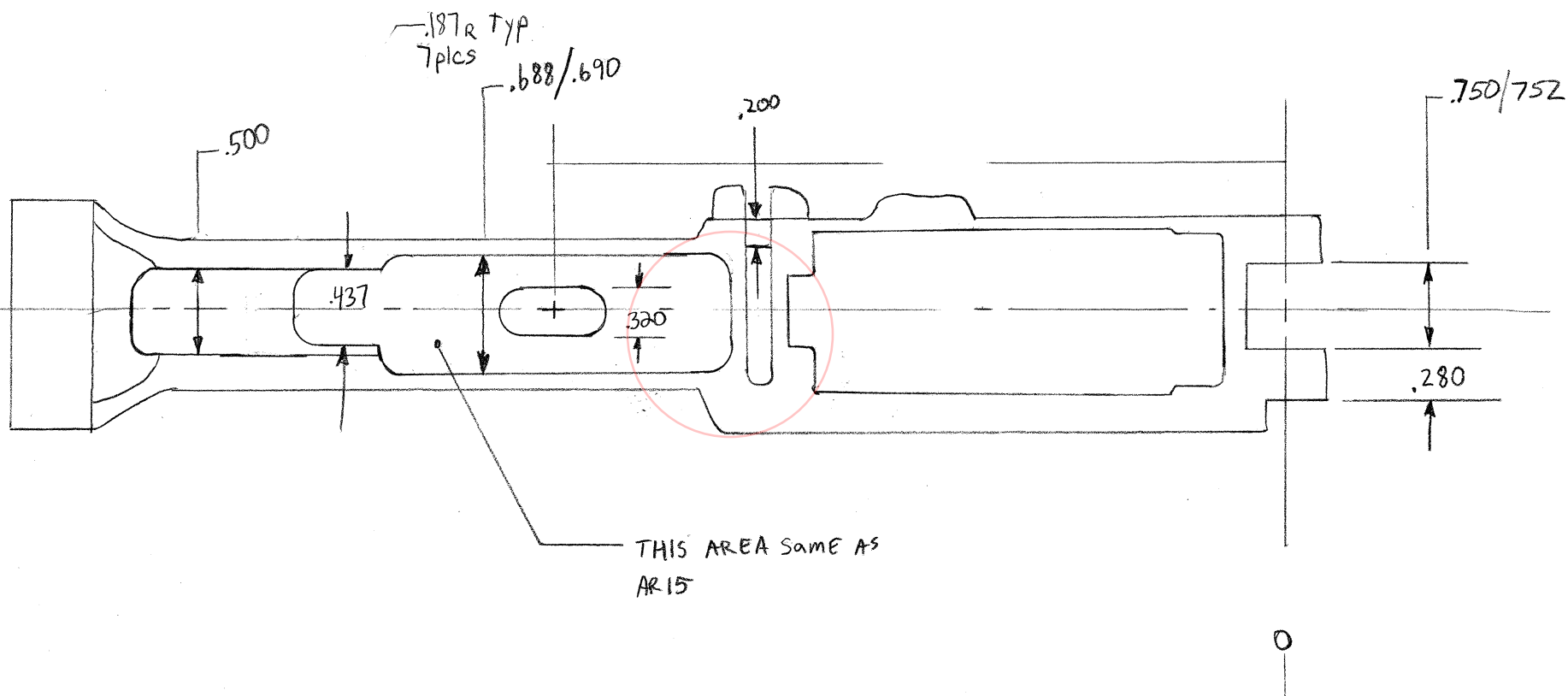
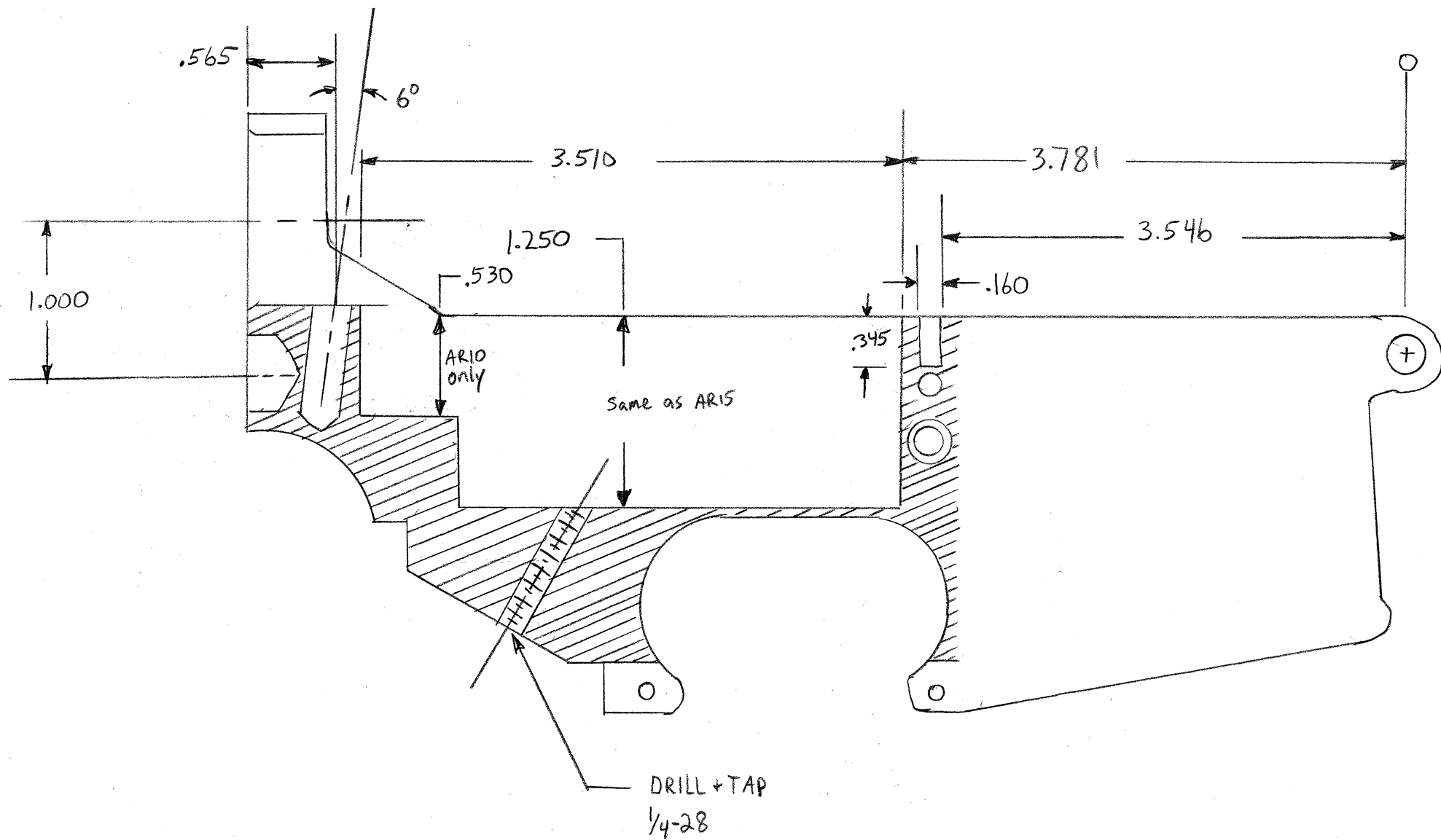
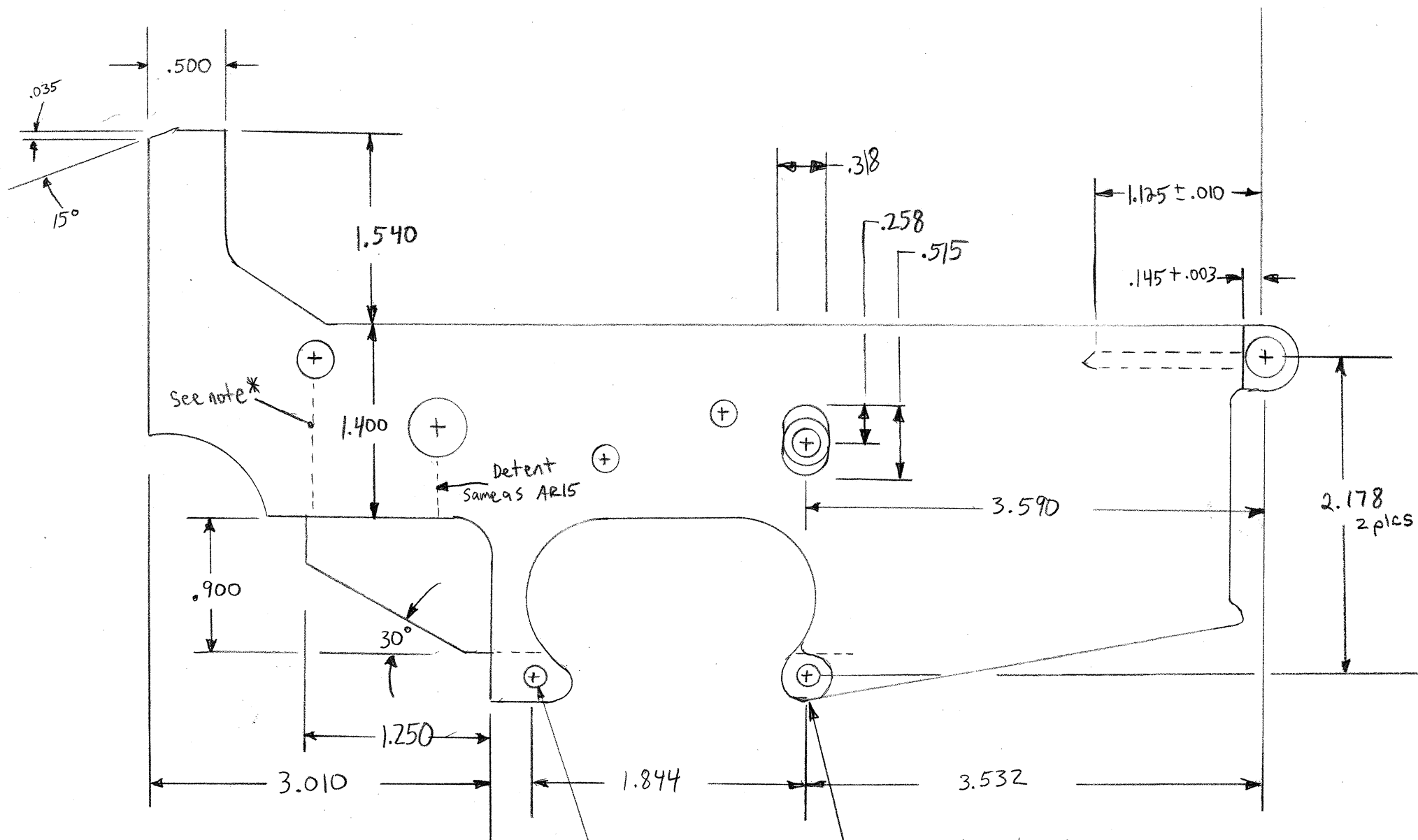




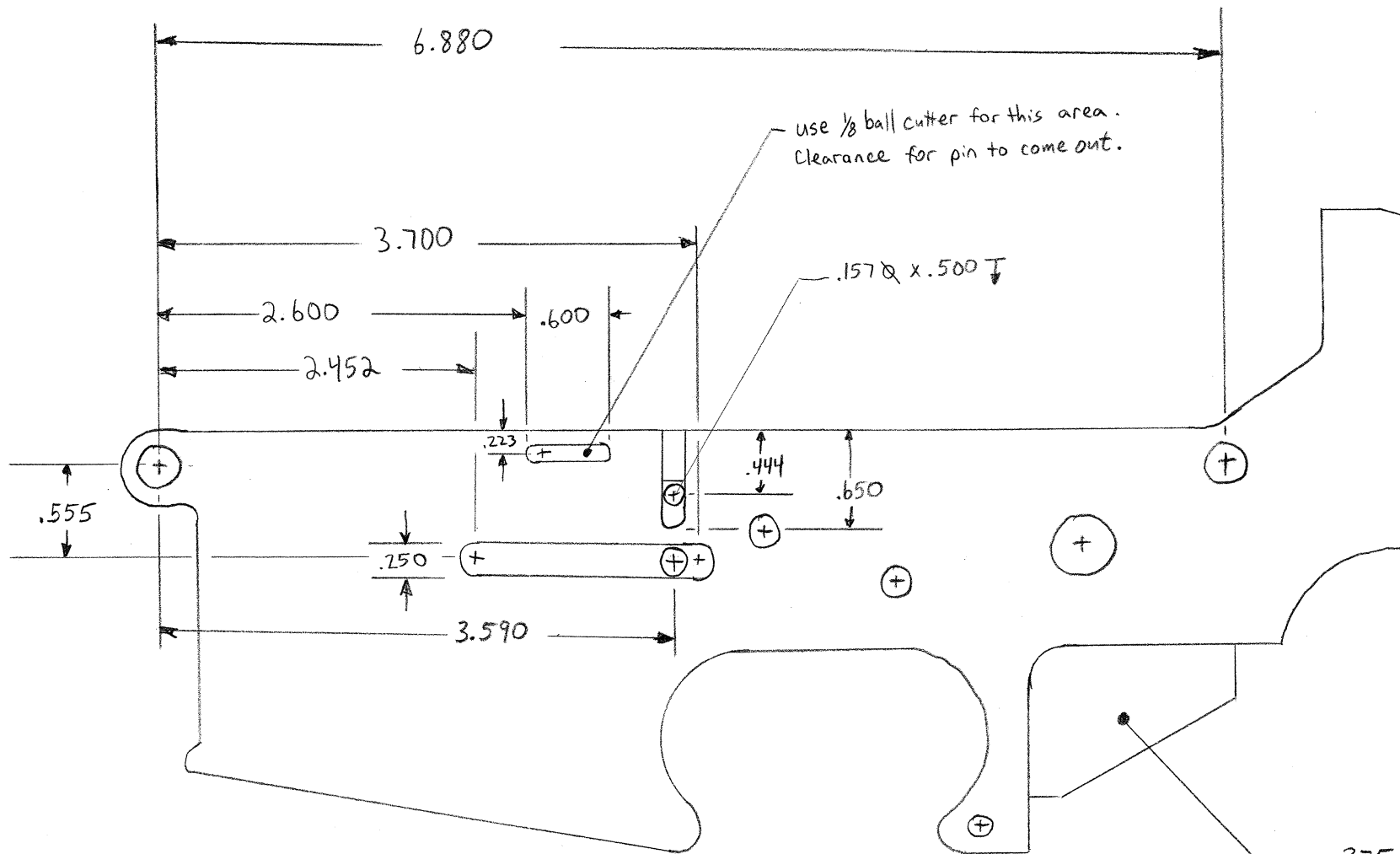




* note - Rear detent is .093 thru inline with selector detent

.125 & thru

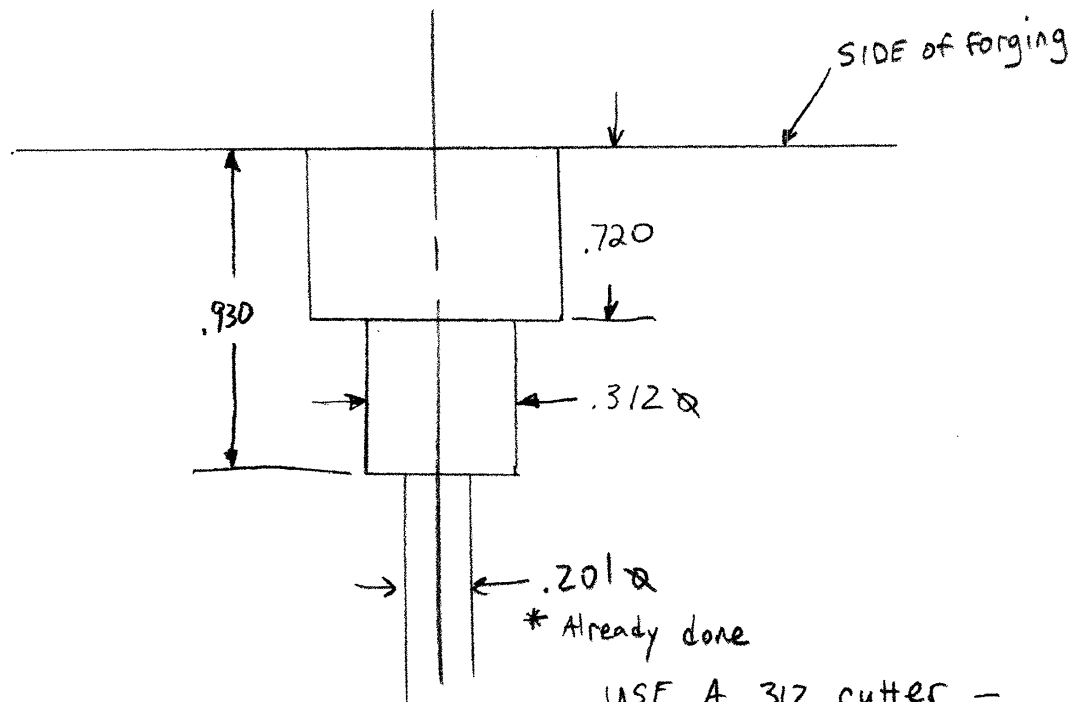
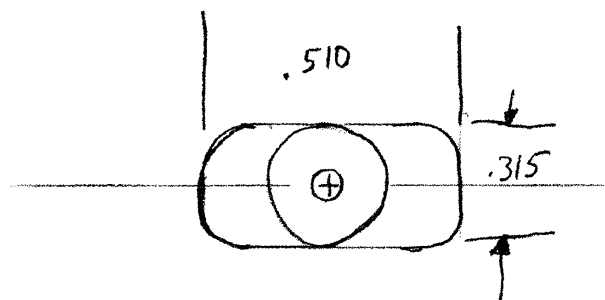
.125 & this side only
.187 c'bore to clean face
min cleanup.



use $\frac{1}{8}$ ball cutter for this area.
Clearance for pin to come out.

.375 on center line of part.
use grip + a spotter for
hole location or use AR15
print for

AR10 mag Release



USE A .312 cutter -

when on location go down .930 - back up to .720 then make table movement of .100 in both directions. Dial over on the X movement .002 to clean the walls up.

.097-.099 to depth shown

