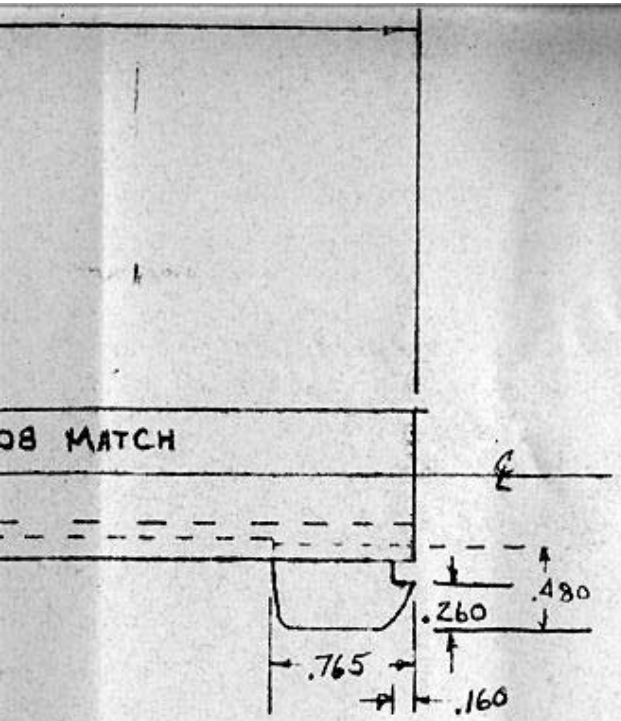
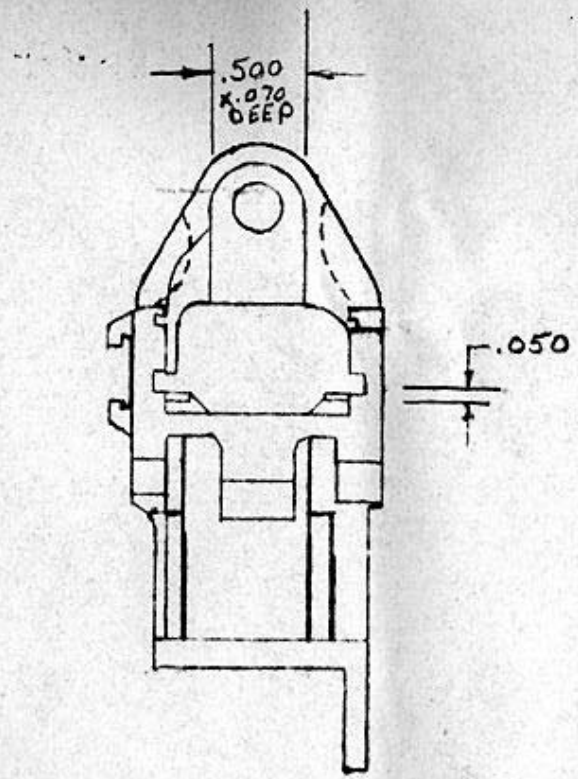


SIDE VIEW

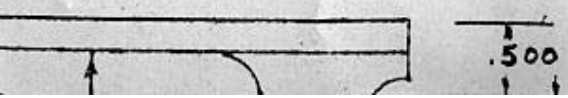


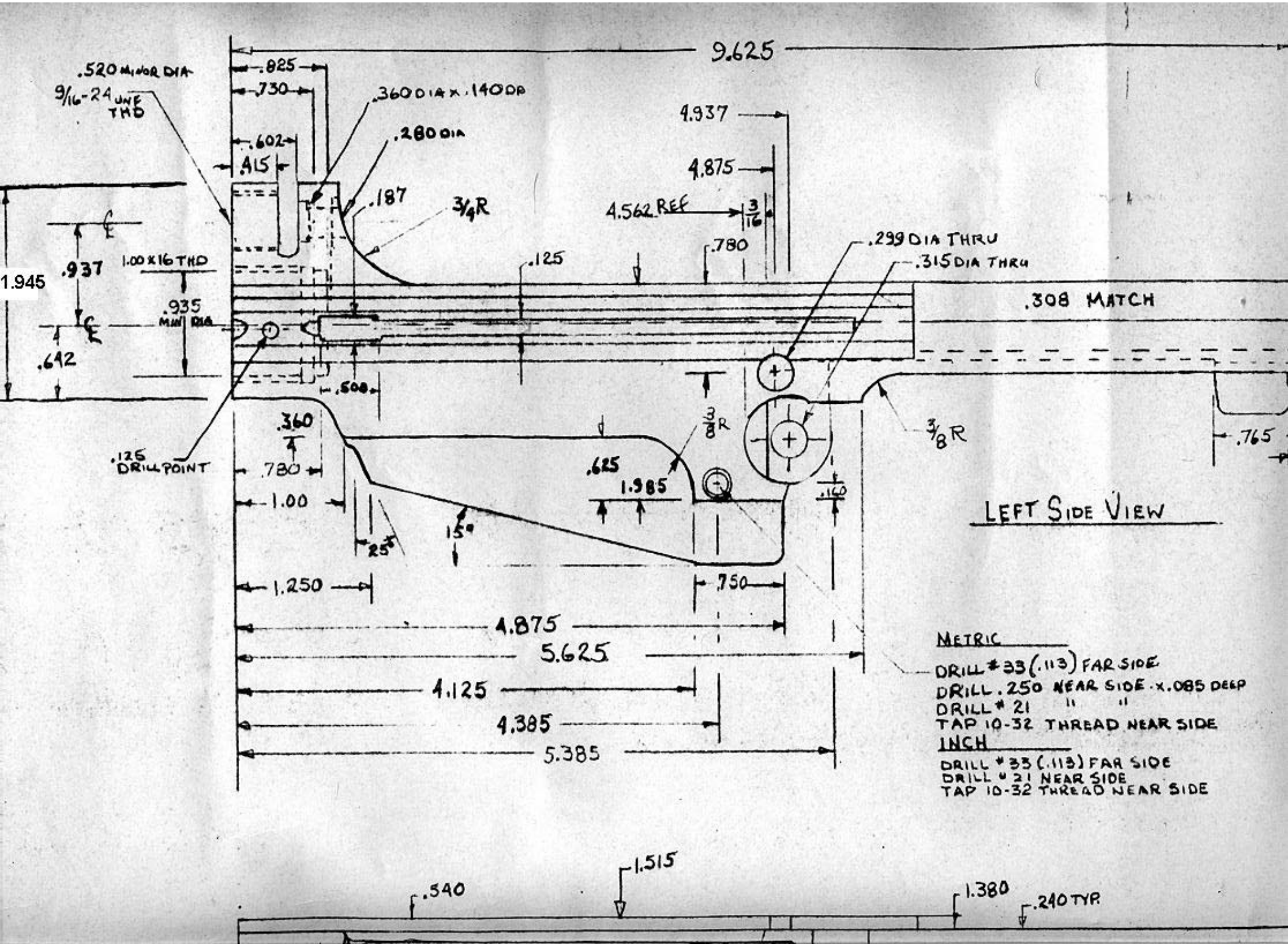
END VIEW

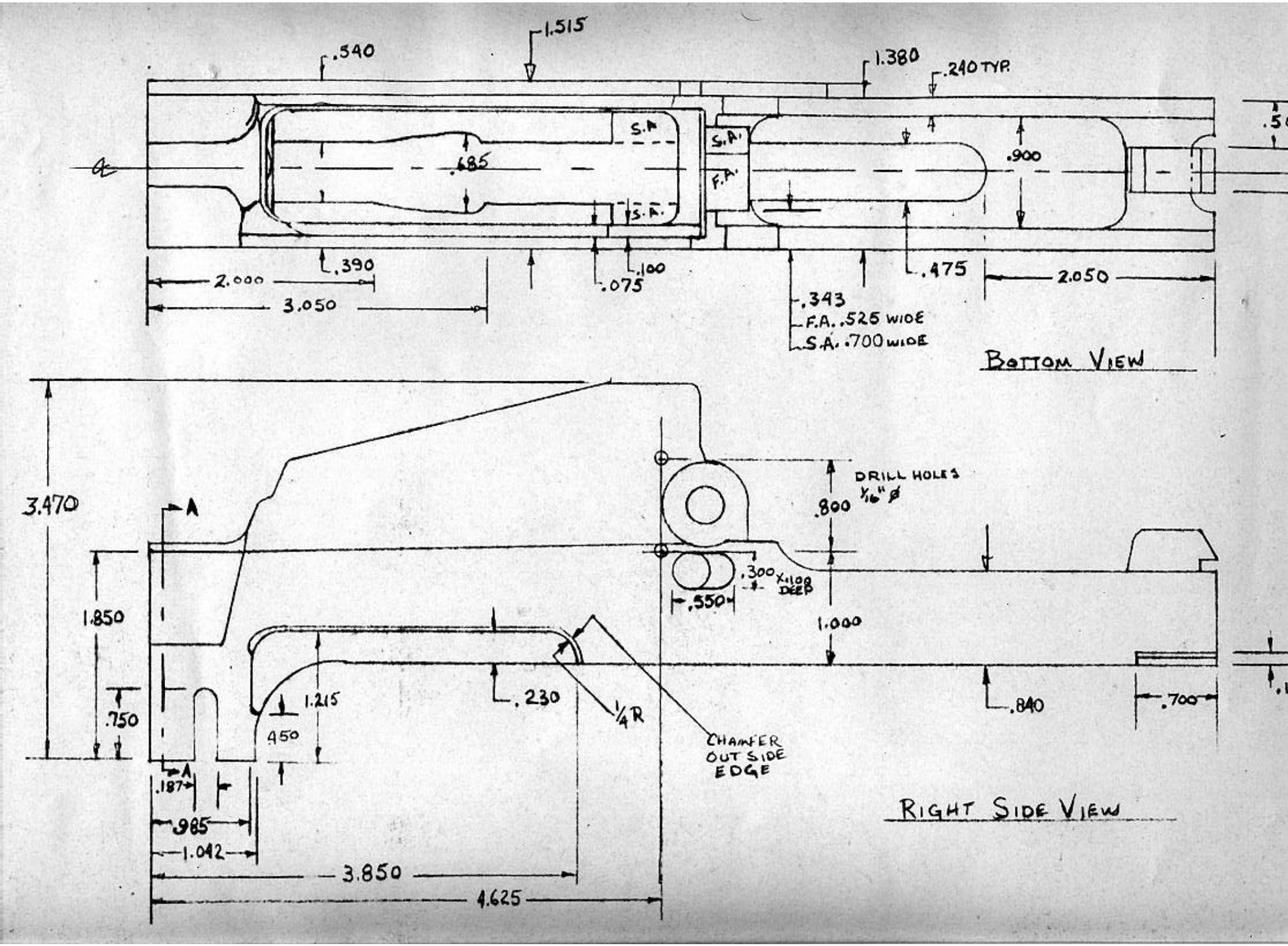
3) FAR SIDE
NEAR SIDE x.085 DEEP
" "
THREAD NEAR SIDE

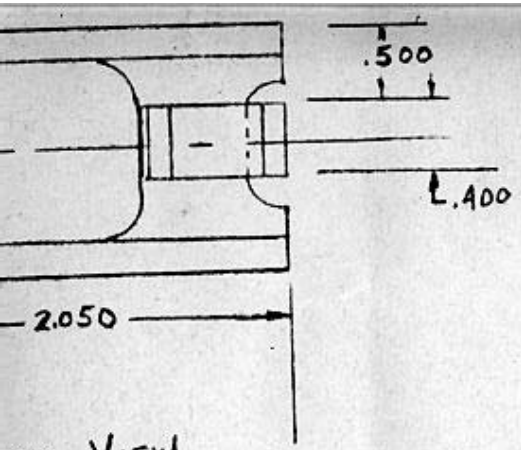
13) FAR SIDE
EAR SIDE
HREAD NEAR SIDE

O TYP

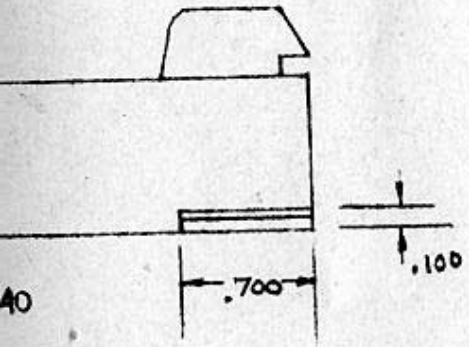



9.625
.520 MINOR DIA
9/16-24 UNF THD
.825
.730
.360 DIA x .140 DP
.280 DIA
.602
.415
.187
3/4R
4.937
4.875
4.562 REF
3/16
.780
.125
.299 DIA THRU
.315 DIA THRU
.308 MATCH
1.945
.937
1.00 x 16 THD
.935 MIN DIA
.642
.508
.360
.125 DRILL POINT
.780
1.00
.625
1.985
3/8R
3/8R
.765
.160
25°
15°
1.250
.750
4.875
5.625
4.125
4.385
5.385
LEFT SIDE VIEW
METRIC
DRILL #33 (.113) FAR SIDE
DRILL .250 NEAR SIDE x .085 DEEP
DRILL #21 " "
TAP 10-32 THREAD NEAR SIDE
INCH
DRILL #33 (.113) FAR SIDE
DRILL #21 NEAR SIDE
TAP 10-32 THREAD NEAR SIDE
1.515
.540
1.380
.240 TYP


.540
1.515
1.380
.240 TYP
S.A.
F.A.
S.A.
S.A.
.685
.900
.390
2.000
3.050
.075
.100
.475
2.050
.343
F.A. .525 WIDE
S.A. .700 WIDE
BOTTOM VIEW
3.470
A
DRILL HOLES
1/16" ø
.800
.300 X .100 DEEP
.550
1.850
1.000
.750
1.215
.450
.230
1/4 R
CHAMFER OUT SIDE EDGE
.840
.700
A
.187
.985
1.042
3.850
4.625
RIGHT SIDE VIEW

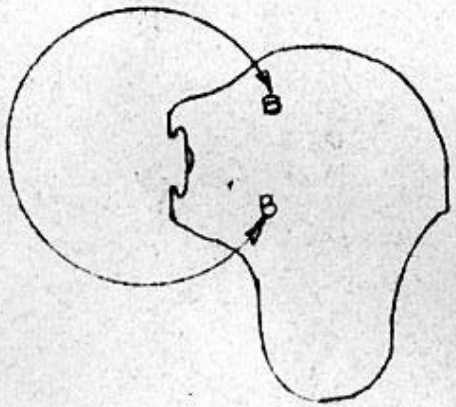


TOM VIEW

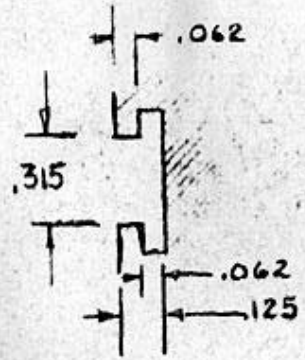


DE VIEW

WARNING:
COMPLETION OF THIS PART IN FULL AUTO MODE REQUIRES PRIOR PERMISSION FROM BATF



SECTION A-A



SECTION B-B ENLARGED

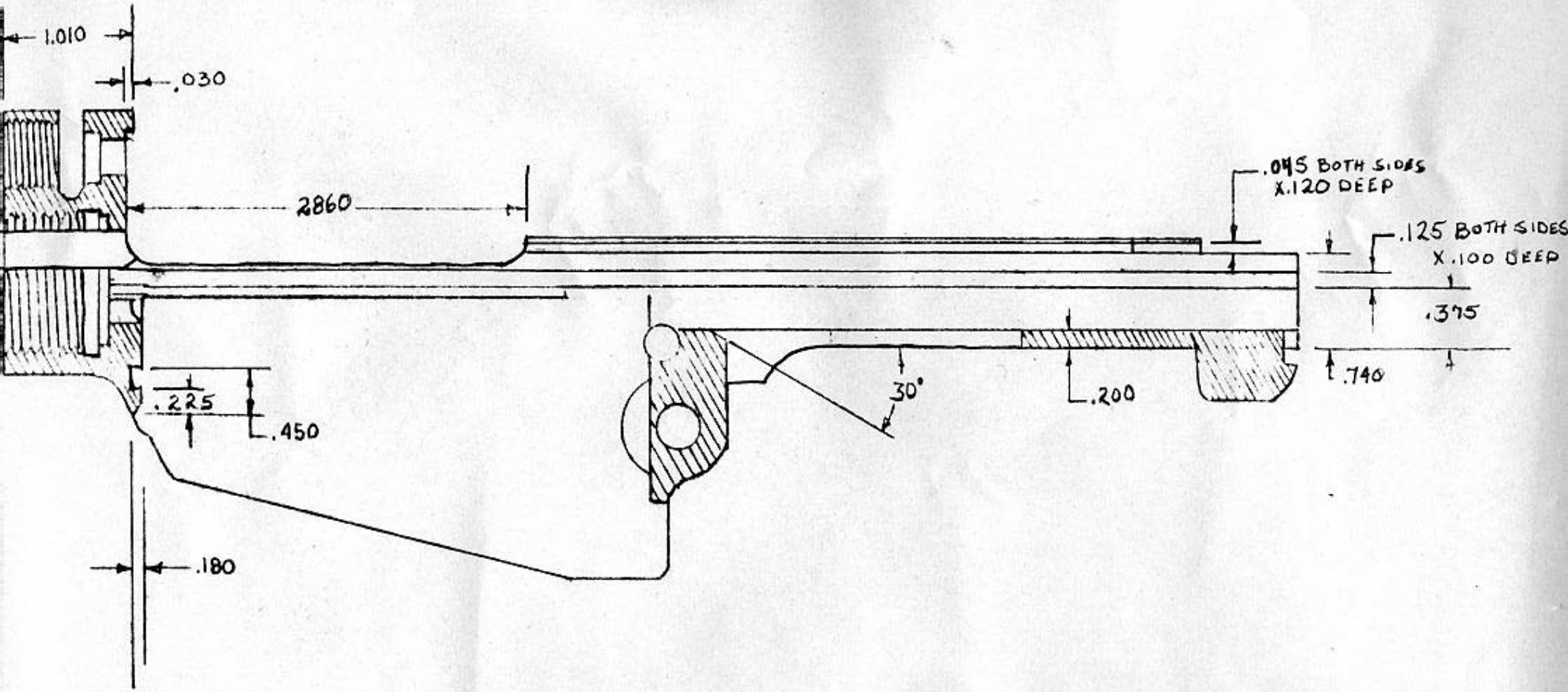
FN-FAL RECEIVER FULL AUTO

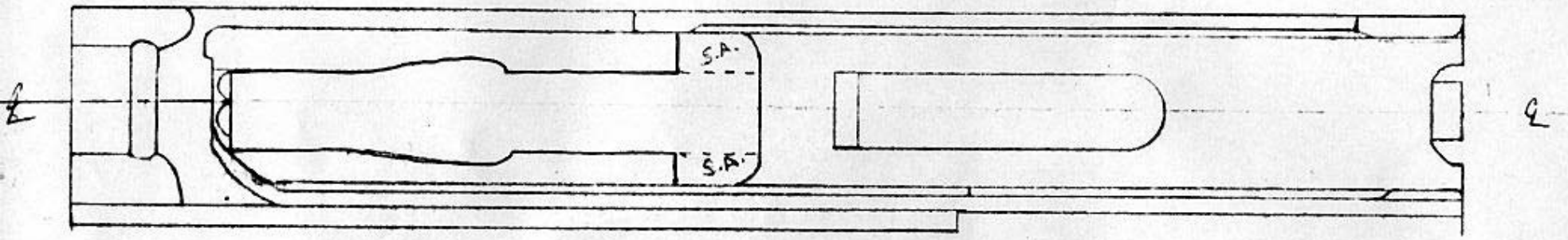
SCALE: FULL	APPROVED BY:	DRAWN BY [redacted]
DATE: 7-17-90		REVISED

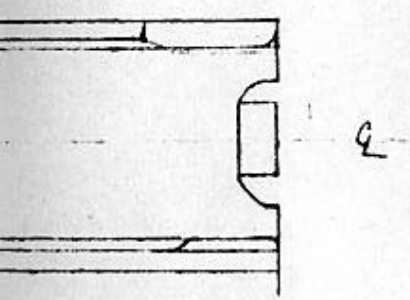
MATERIAL: 4130 4140, 4340 PRE HEAT TREATED R/C 28 22

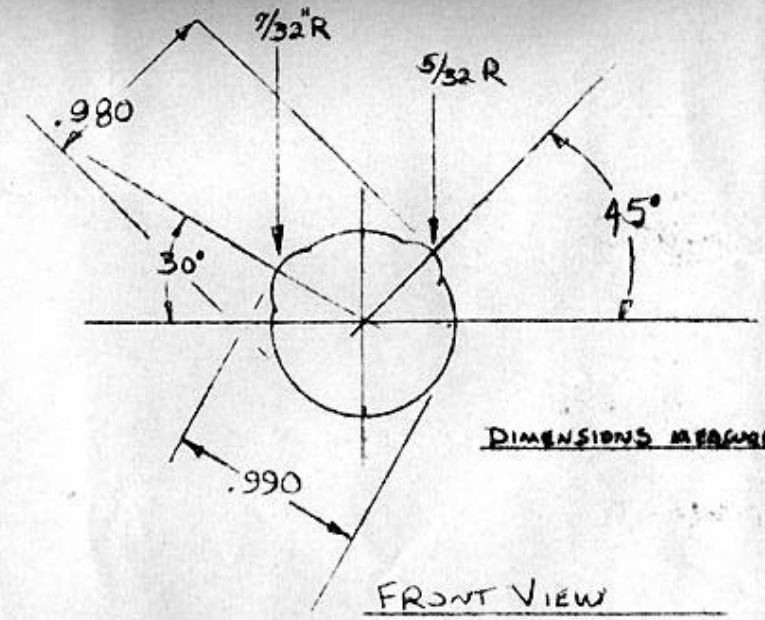
FINISH PARKERIZE

SHEET 1 OF 2	DRAWING NU: [redacted] FN001


1.010
.030
2860
.045 BOTH SIDES
X.120 DEEP
.125 BOTH SIDES
X.100 DEEP
.375
.740
.225
.450
30°
.200
.180


S.A.
S.A.





DIMENSIONS MEASURED FROM MINOR DIA.

FRONT VIEW

GENERAL NOTES

S.A DENOTES SEMI-AUTO
F.A. DENOTES FULL-AUTO
ALL DIMENSIONS ARE IN DECIMALS.
METRIC BARREL IS 25mm (.9843) x 1.5
BRITISH BARREL IS ALSO DIFFERENT

WARNING:

COMPLETION OF THIS PART IN FULL AUTO MODE REQUIRES PRIOR PERMISSION FROM BATF.