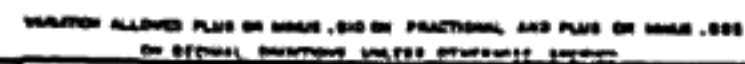


Part Nomenclature	"Cover Name"	Drawing Number
1. Handgrip	Grip, Left-hand	13108
2. Right Handgrip	Grip, Right-hand	13108-13109
3. Breechblock	Cover, Slide	13127
4. Breechblock Spring	Lock Spring	13119
5. Breechblock Spring Pin	Rivet Lock	13118
6. Barrel Strap	Tube Strap	13125
7. Barrel	Tube	13110
8. Trigger Guard	Spanner	13126
9. Cocking Knob	Control Handle	13124
10. Breechblock Guide Pin	Guide Pin	13124-1
11. Firing Pin	Control Rod-Upper Part	13124
12. Cocking Knob Guide Rod	Control Rod-Lower Part	13120-13124
13. Guide Rod Support	Rod Guide Bracket	13121
14. Guide Rod Spring	Control Rod Spring	13132
15. Guide Rod Collar	Collar	13122
16. Guide Rod Collar Pin	Collar Pin	13123
17. Trigger	Yoke	13113-13131
18. Trigger Spring	Yoke Spring	13115
19. Trigger Connector	Yoke Lever	13114
20. Trigger Connector Pin	Shoulder Rivet	13116
21. Trigger Hinge Pin	Rivet-Yoke	13117
22. Trigger Spacers, 2 each	Spacer	EX-1174-1
23. Magazine Plate	Snap Cover	13112

Also shown are assembly drawing numbers: 13111, 13128, 13129, 13130, 13131 & 13154.
Drawing 13133 is a list of the drawings.

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MATERIAL		SPEC.		REL. NO.		DATE	
C.R.S.						5-15-42	
FINISH		SPEC.		SCALE			
DRAWN BY		DATE STARTED		FINISHED		CHECKED	
		5-15-42				DATE	
						APPROVED	
						DATE	
						5-15-42	

NAME GRIP L.H.ASSEMBLY

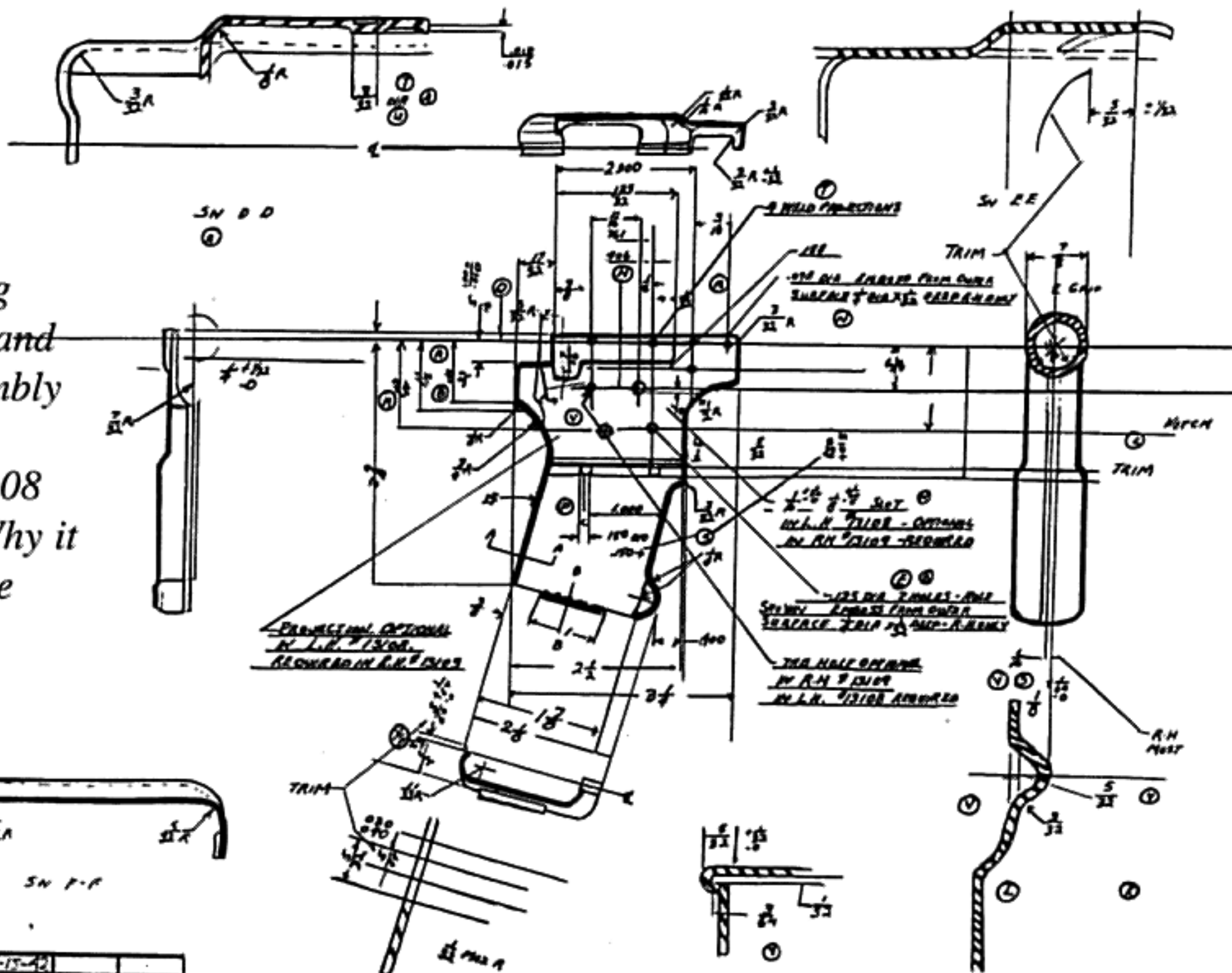
DRAWING & PART NO.
13108

LET	CHANGES	DATE	C'S	REF. NO.	LET	CHANGES	DATE	C'S	REF. NO.

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Note: Drawing 13109 should be of the right handgrip. This drawing shows both handgrips and appears to be an assembly drawing. The original drawing shows the 13108 and 13109 numbers. Why it is named "Sub Machine Gun" is unknown.



ADDED NOTE	5-17-42
ISO WAS 140 005	7-9-42
WAS 3/32 DIA .140 005	6-22-42
3/32 WAS 15/16	6-18-42
ADDED 1/4	6-11-42
ADDED NOTE	6-11-42

X	ADDED 1/4 DIA .140 005	6-17-42
W	1/4 DIA ADDED	6-6-42
V	1/32 WAS 1/16 WAS 3/16 R	
U	1/32 WAS 1/32 WAS 1/16	
T	PROJECTIONS ADDED	5-25-42
S	TRIM	5-22-42
R	TRIM CHANGES	
D	REPLACED PROJECTIONS	
N	1060 WAS 15/32	
M	2/32 REMOVED	5-21-42
L	1/32 R CORRECTED	5-17-42
K	WAS 1/8	
J	WAS 1/32	
H	WAS .250	
LET	CHANGES	DATE C/N REF NO

G	WAS 1/8	
F	1/16 WAS 1	
E	ADDED HOLE	
D	ADDED 1/4	
C	NOTES ADDED	5-17-42
B	ADDED 1/4	
A	ADDED 1/4	
LET	CHANGES	DATE C/N REF NO

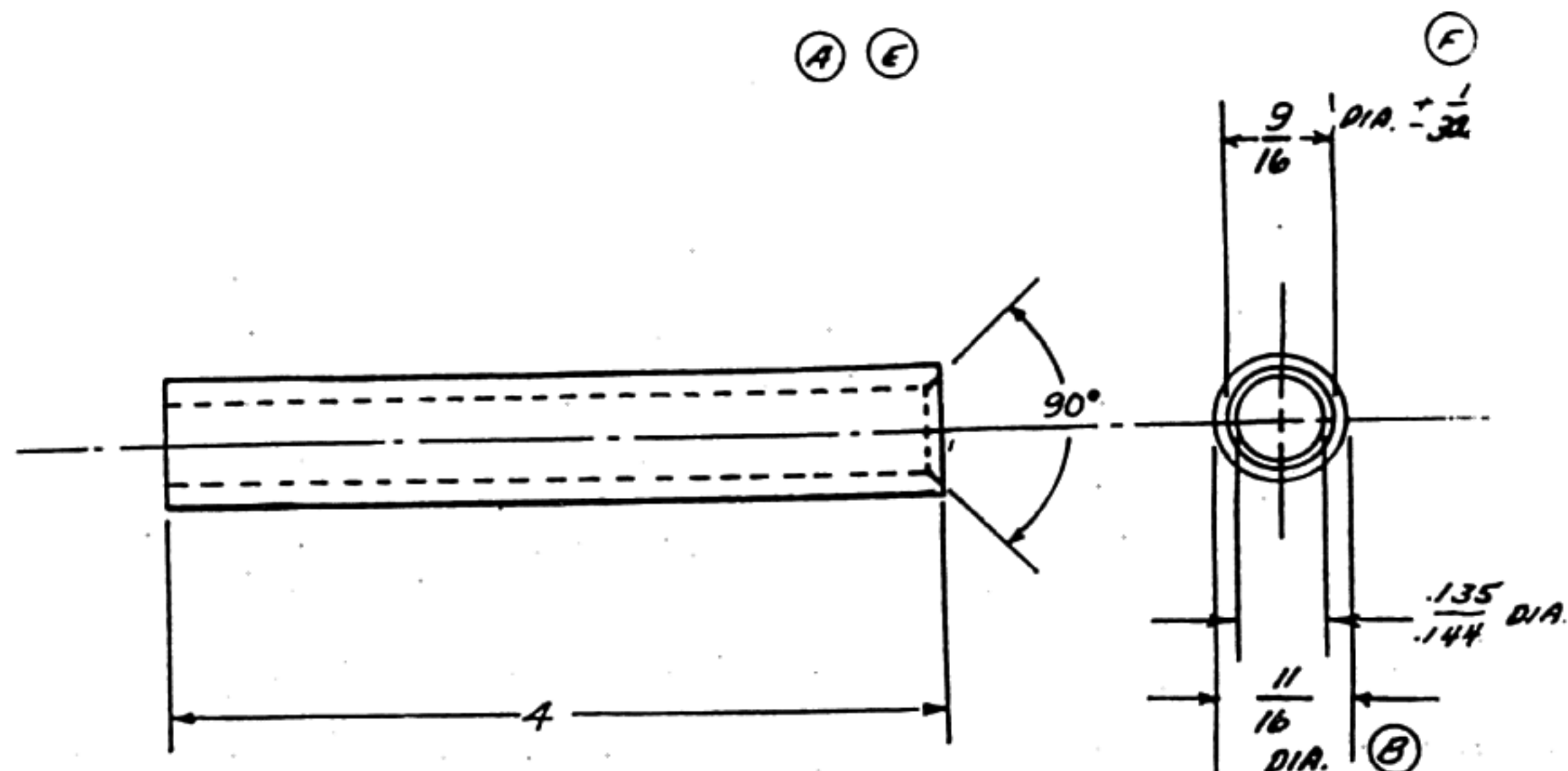
VARIES ALLOWED PLUS OR MINUS .010 IN FRACTIONAL AND PLUS OR MINUS .005 IN DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED

DO NOT SCALE

MAT'L	SPEC.	REL. NO.	DATE
FINISH	SPEC.	SCALE	
DRAWN BY	DATE STARTED	FISHED	CHECKED
	5-6-42		
NAME	SUB MACHINE GUN		DRAWING & PART NO.
			13108 13109

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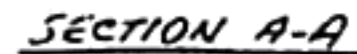
VARIATION ALLOWED PLUS OR MINUS .010 ON FRACTIONAL AND PLUS OR MINUS .005 ON DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED

DO NOT SCALE

MAT'L C.R.S.		SPEC.		REL. NO.		DATE 5-24-42	
FINISH SEAMLESS		SPEC.		SCALE			
DRAWN BY		DATE STARTED 5-2-42		FINISHED		CHECKED	
NAME TUBE		DATE		APPROVED		DATE	
DRAWING & PART NO. 13110							

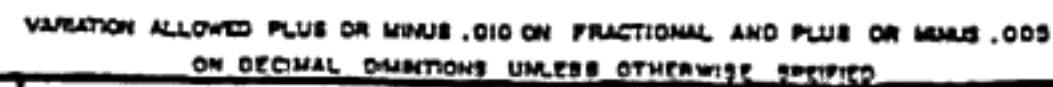
LET	CHANGES	DATE	C'R	REF. NO.
F	TOL. ADDED	5-27-42		
E	NOTE REMOVED	5-27-42		
D	435/405 WAS 430/410	5-27-42		
C	CHAMFER ADDED	5-25-42		
B	420-430 WAS 419	5-21-42		
A	11/16 WAS 6.15-690	5-21-42		

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VARIOUS ALLOWED PLUS OR MINUS .010 ON FRACTIONS, AND PLUS OR MINUS .005 ON DECIMALS UNLESS OTHERWISE NOTED										DO NOT SCALE					
					F	IN715 WAS .4756				MAT'L	C.R.S.	SPEC.	REL. NO.	DATE	
					D	O.M. ADDED	2-9-42			FINISH		SPEC.	SCALE		
					C	IN740 IN715 WAS #724/IN738	6-25-42			DRAWN BY	DATE STARTED	FINISHED	CHECKED	DATE	
					G	.006 WAC .005	6-25-42			HAMISCH	5-13-42			APPROVED	
					A	NOTES ADDED	5-16-42			NAME				DRAWING & PART NO.	DATE
										TUBE & STRAP ASSEMBLY				13111	
F	WAS 1.025 + .006	2-15-42													
LET	CHANGES	DATE	C'N	REF. NO.	LET	CHANGES	DATE	C'N	REF. NO.						

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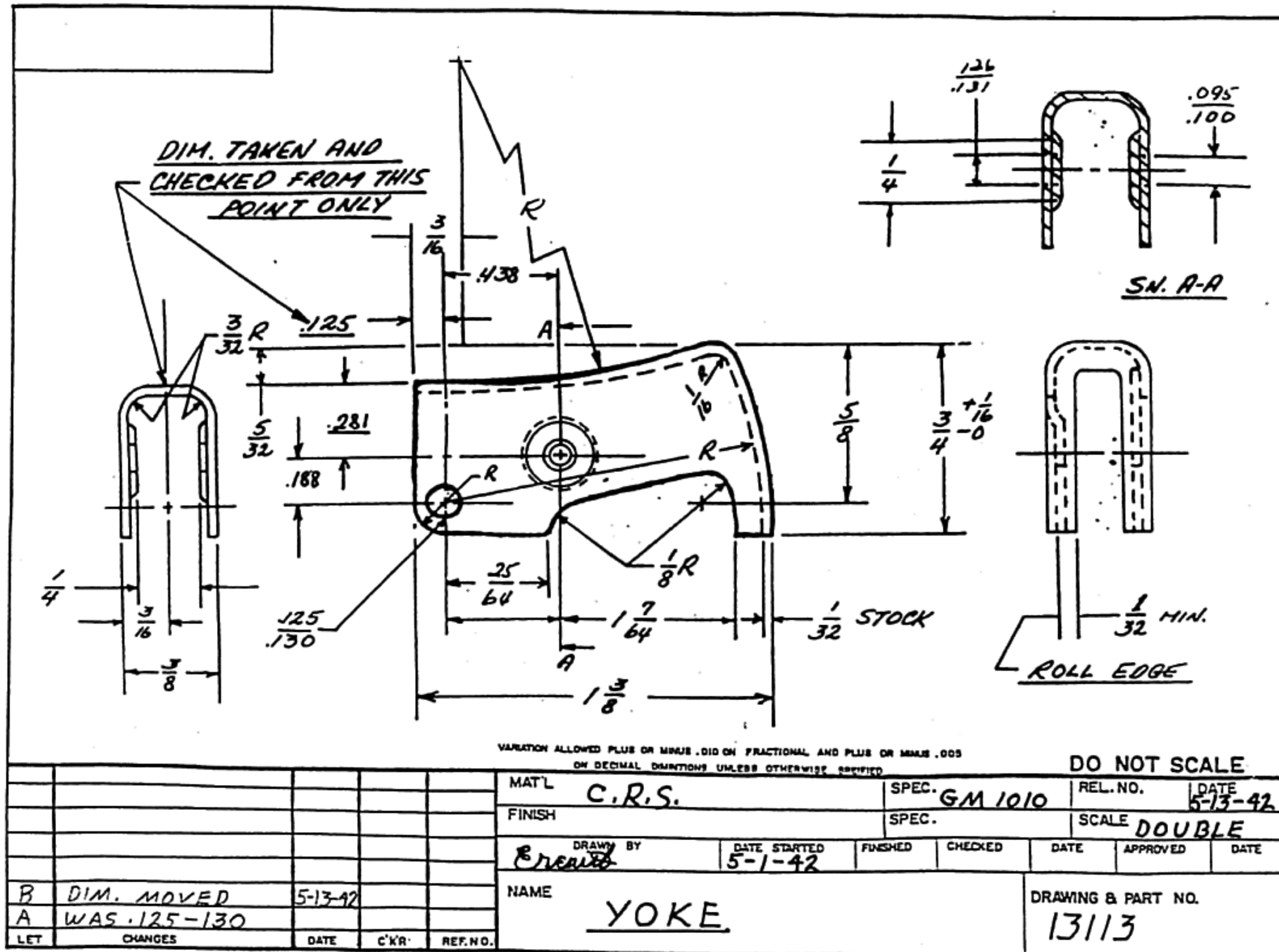


REF. NO.

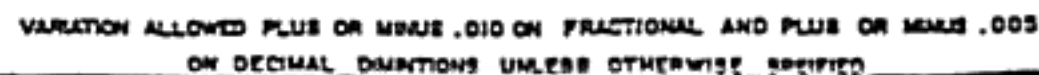
					ON DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED					DO NOT SCALE				
					MAT'L C.R.S.			SPEC. HALF HARD 1010		REL. NO.		DATE 5-13-42		
					FINISH			SPEC.		SCALE FULL				
					DRAWN BY Eric		DATE STARTED 5-8-42		FINISHED	CHECKED	DATE	APPROVED	DATE 5-15-42	
					NAME SNAP COVER							DRAWING & PART NO. 13112		
A	45° ADDED			5-18-42										
LET	CHANGES			DATE	C'K'R	REF. NO.								

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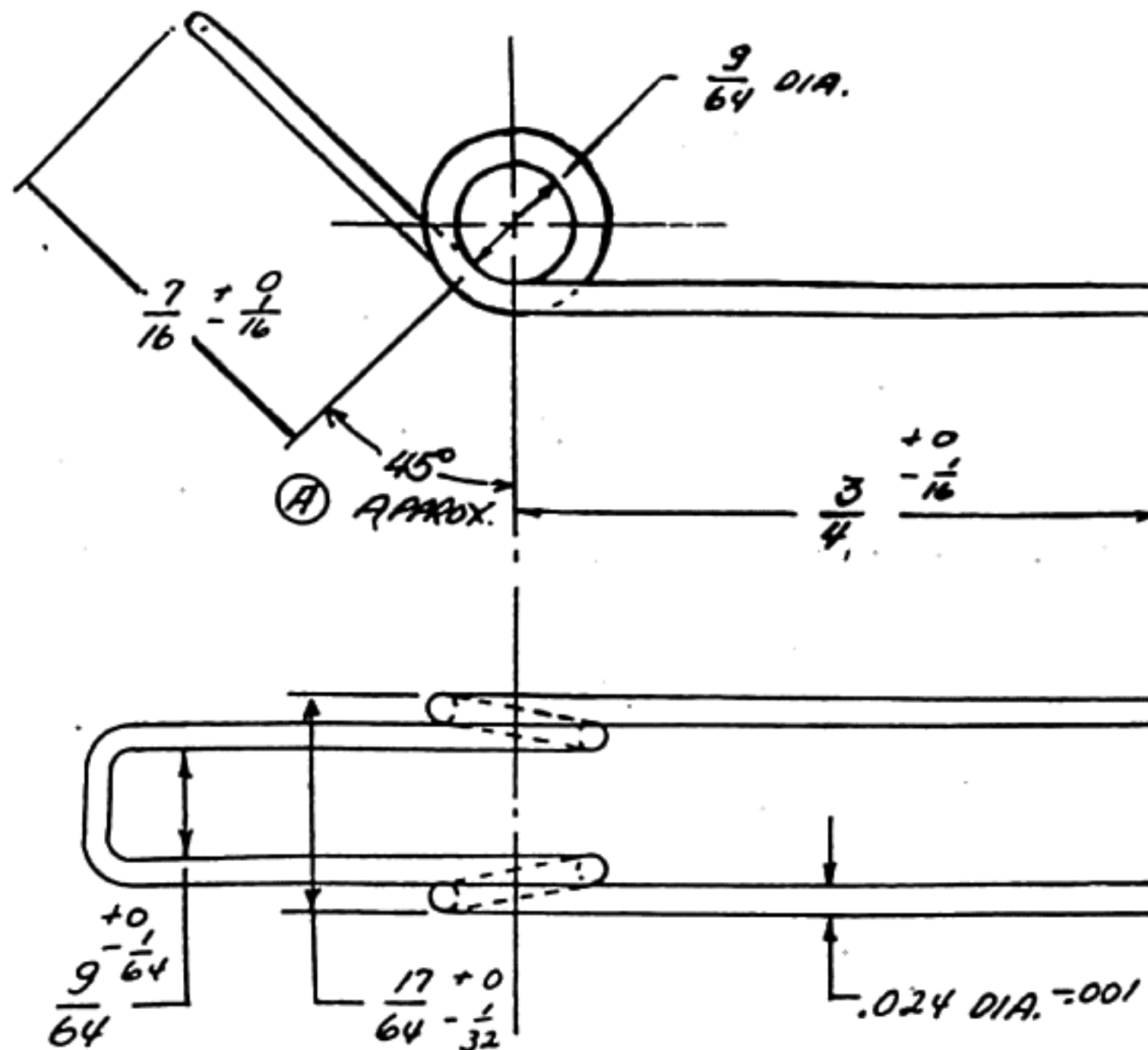
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					MAT'L	C.R.S.	SPEC.	GM 1010	REL. NO.	DATE	
					FINISH	CASE .004-008	SPEC.		SCALE	4X SIZE	
					DRAWN BY	Everitt	DATE STARTED	5-17-42	FINISHED	CHECKED	
									DATE	APPROVED	
B	CAM REDESIGNED	7-9-42			NAME	YOKE LEVER				DRAWING & PART NO.	
A	REDESIGNED	5-19-42	ALE							13114	
LET	CHANGES	DATE	C'R	REF. NO.							

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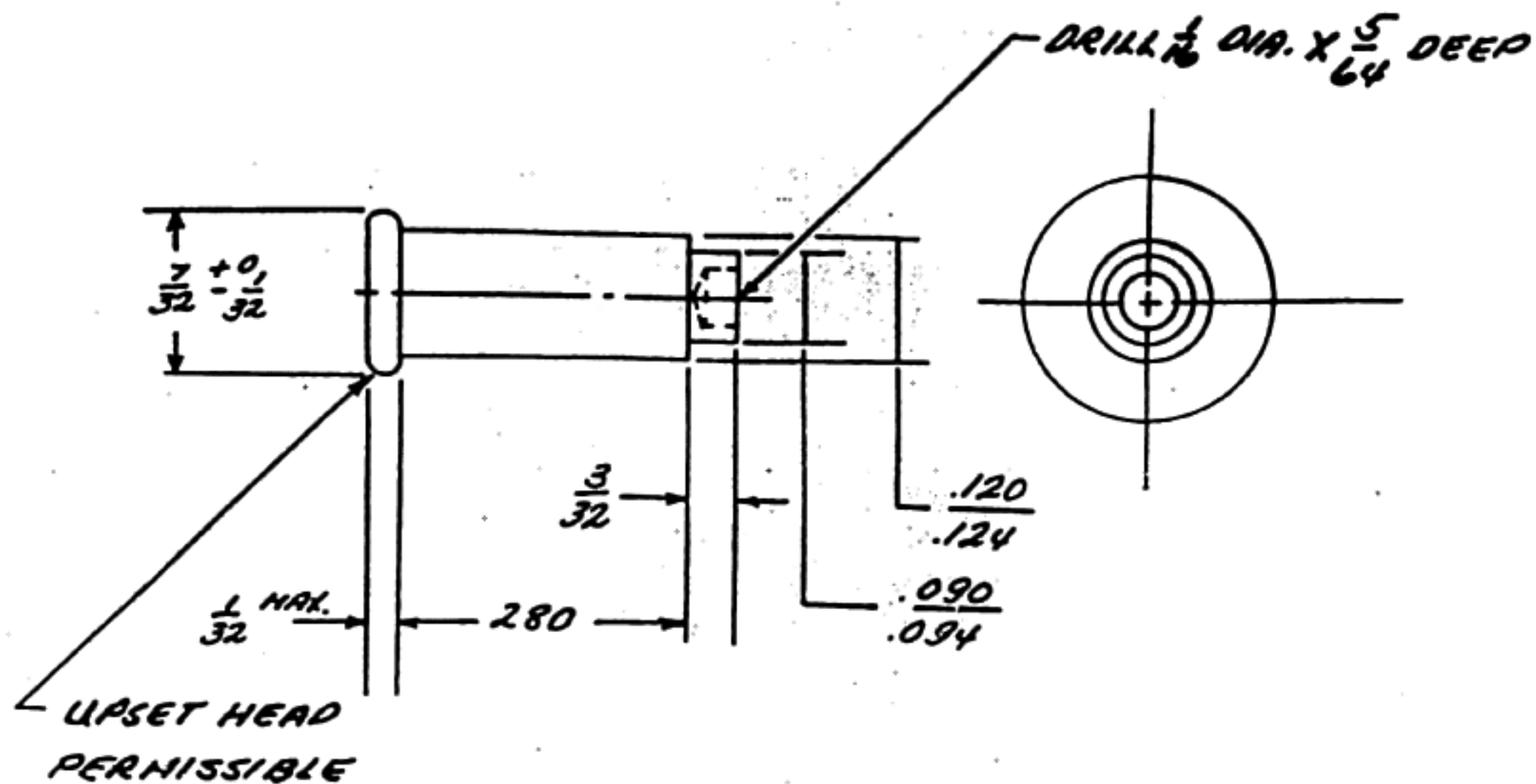
VARIAION ALLOWED PLUS OR MINUS .010 ON FRACTIONAL AND PLUS OR MINUS .005
ON DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED

DO NOT SCALE

				MAT'L MUSIC WIRE		SPEC.		REL. NO.		DATE 5-13-42	
				FINISH STRESS RELIEVE		SPEC.		SCALE 4X SIZE			
				DRAWN BY Erp		DATE STARTED 5-7-42		FINISHED		CHECKED	
								DATE		APPROVED	
				NAME YOKE SPRING						DATE 5-15-42	
				DRAWING & PART NO. 13115							
A	45° ADDED	5-13-42									
LET	CHANGES	DATE	C'KR	REF. NO.							

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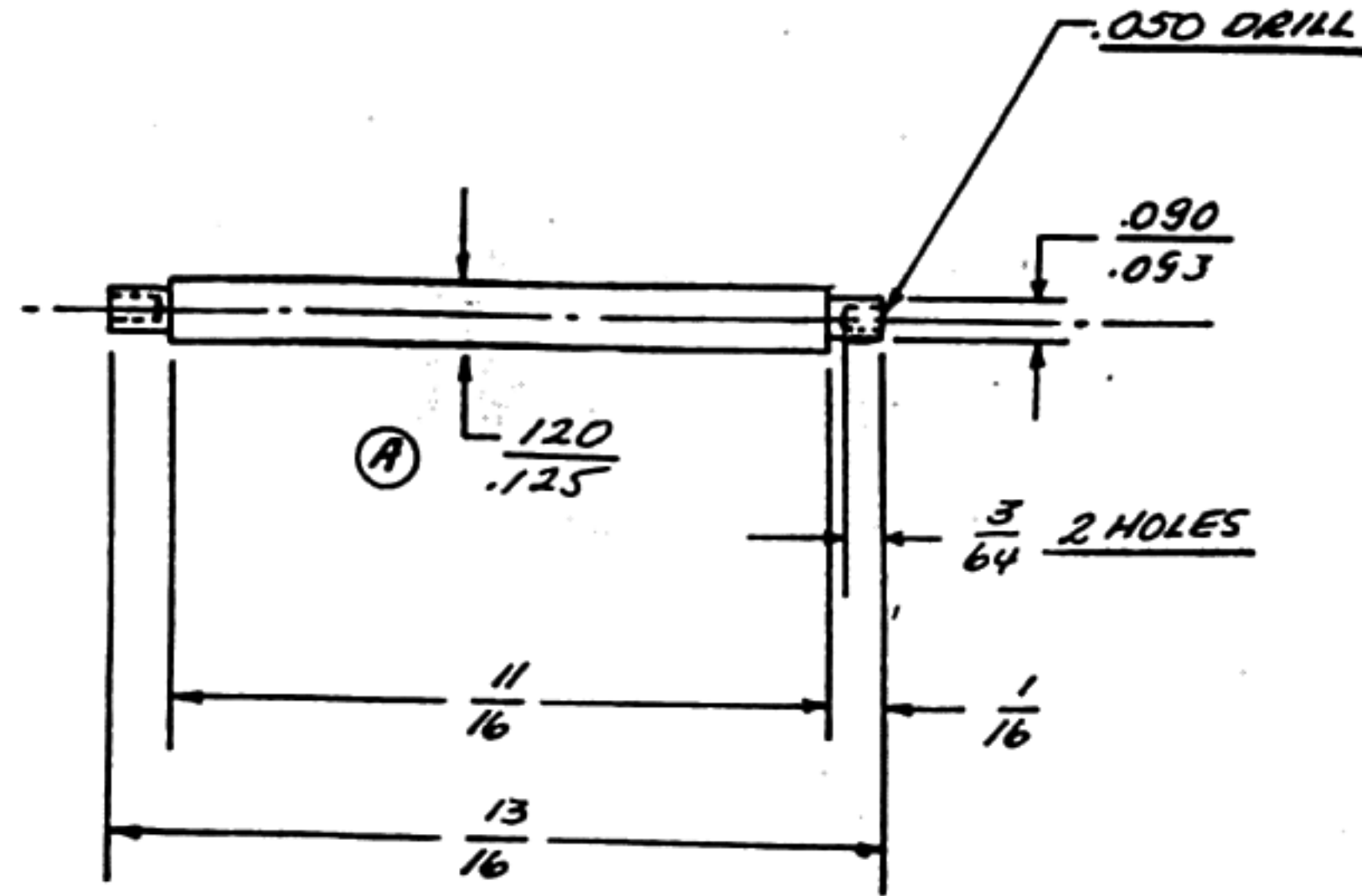
VARIATION ALLOWED PLUS OR MINUS .010 ON FRACTIONAL AND PLUS OR MINUS .005 ON DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED

DO NOT SCALE

				MAT'L C.R.S.		SPEC.		REL. NO.		DATE 5-15-42	
				FINISH		SPEC.		SCALE 5 X SIZE			
				DRAWN BY <i>Everitt</i>		DATE STARTED 5-2-42		FINISHED		CHECKED	
								DATE		APPROVED	
				NAME <u>SHOULDER RIVET</u>						DRAWING & PART NO. 13116	
A ADDED NOTE ON HEAD 5-15-42											
LET	CHANGES	DATE	C'R	REF. NO.							

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VARIATION ALLOWED PLUS OR MINUS .010 ON FRACTIONAL AND PLUS OR MINUS .003 ON DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED

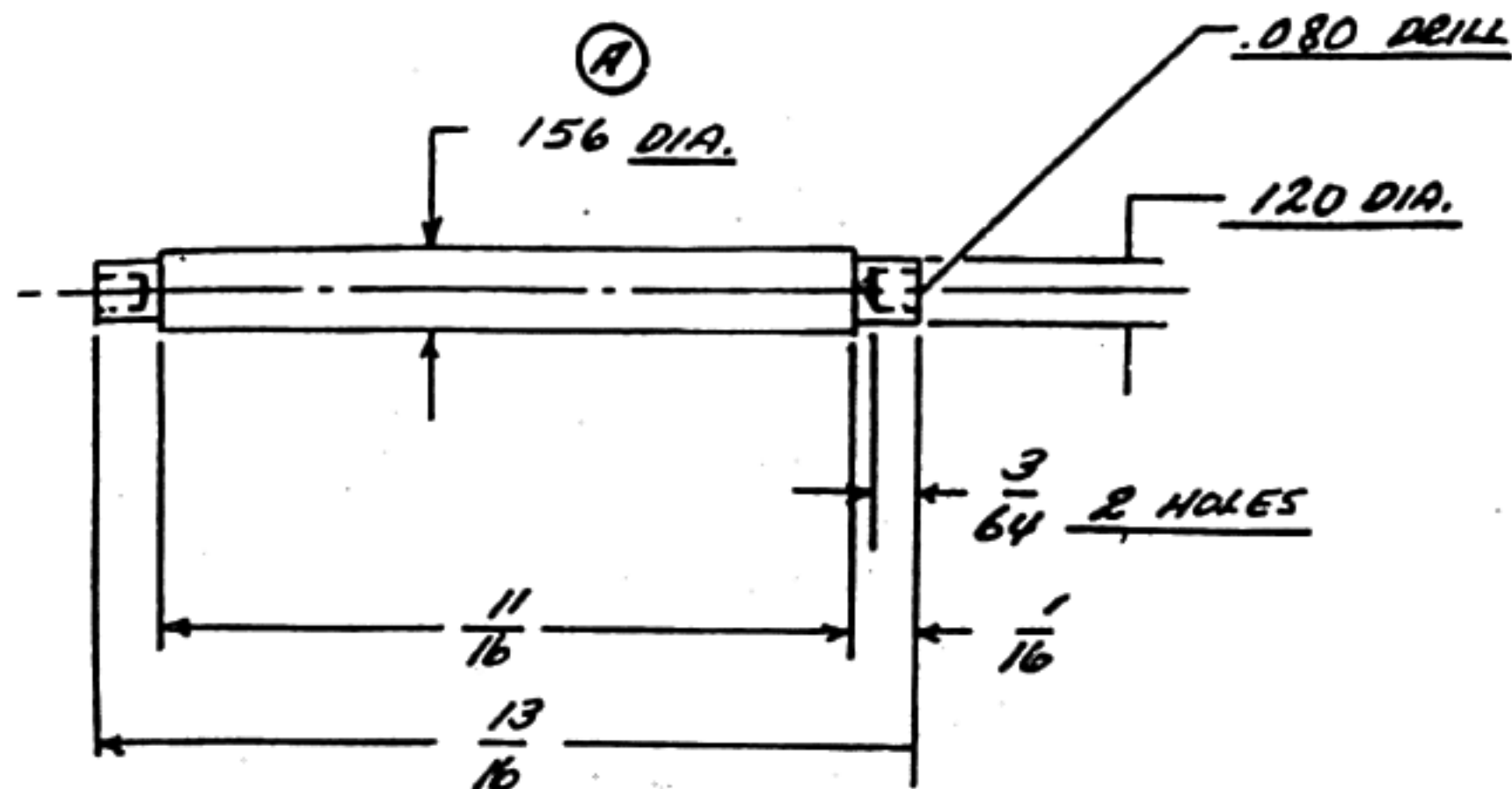
DO NOT SCALE

				MAT'L <u>C.R.S.</u>		SPEC.		REL. NO.		DATE <u>5-13-42</u>	
				FINISH		SPEC.		SCALE <u>4X SIZE</u>			
				DRAWN BY <u>Crane</u>		DATE STARTED		FINISHED		CHECKED	
				NAME <u>RIVET YOKE</u>		DATE		APPROVED		DATE <u>5-15-42</u>	
A <u>STOCK DIA.</u>				DATE <u>5-15-42</u>							
LET	CHANGES	DATE	C'R	REF. NO.	DRAWING & PART NO. <u>13117</u>						

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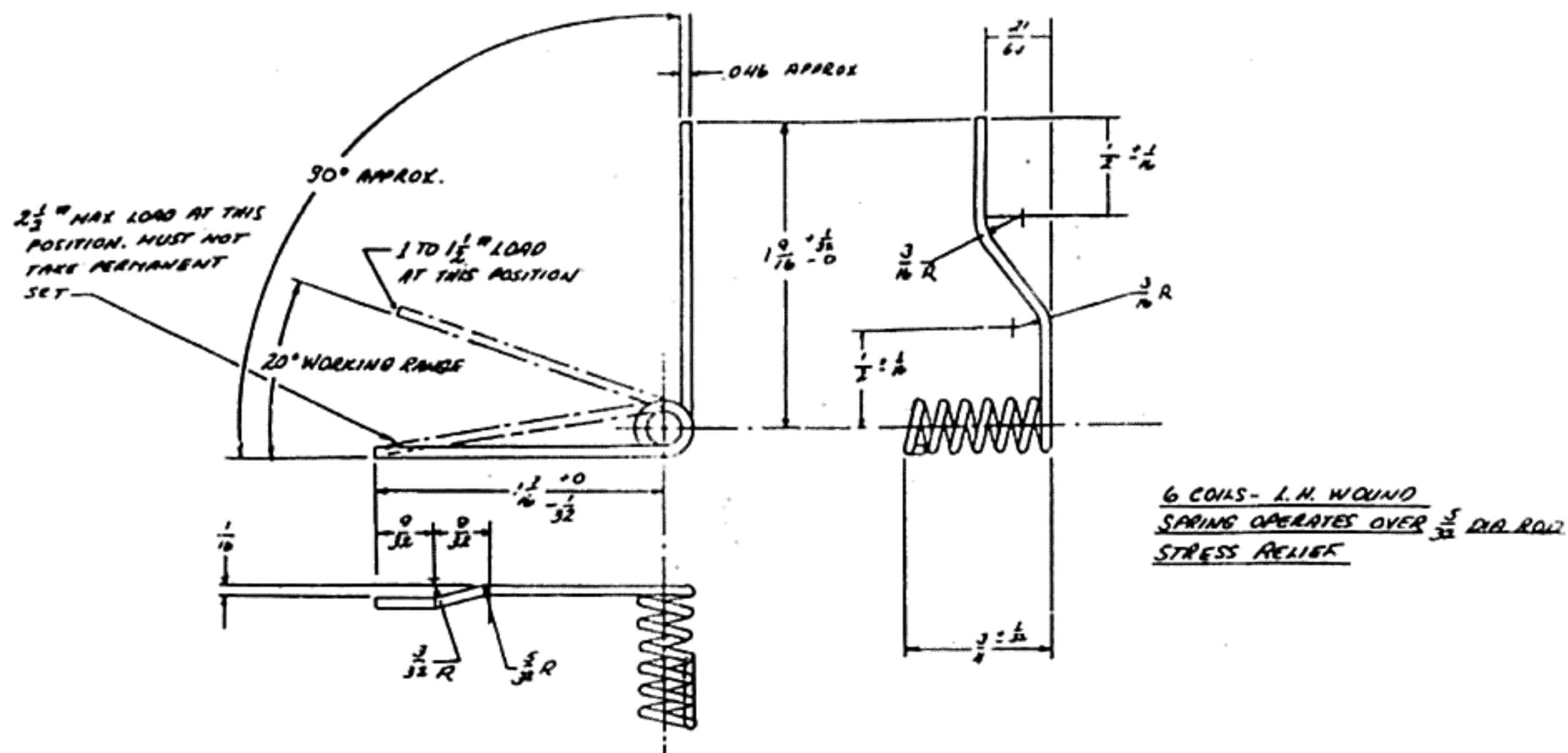
VARIATION ALLOWED PLUS OR MINUS .010 ON FRACTIONAL AND PLUS OR MINUS .005 ON DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED

DO NOT SCALE

MAT'L		C.R.S.		SPEC.		REL. NO.		DATE	
FINISH				SPEC.		SCALE		4X SIZE	
DRAWN BY		DATE STARTED		FINISHED		CHECKED		DATE	
Ererib		5-9-42						APPROVED	
NAME		RIVET. LOCK		DRAWING & PART NO.		13118		DATE	
A		.156 WAS .165						5-13-42	
LET	CHANGES	DATE	C'R	REF. NO.					

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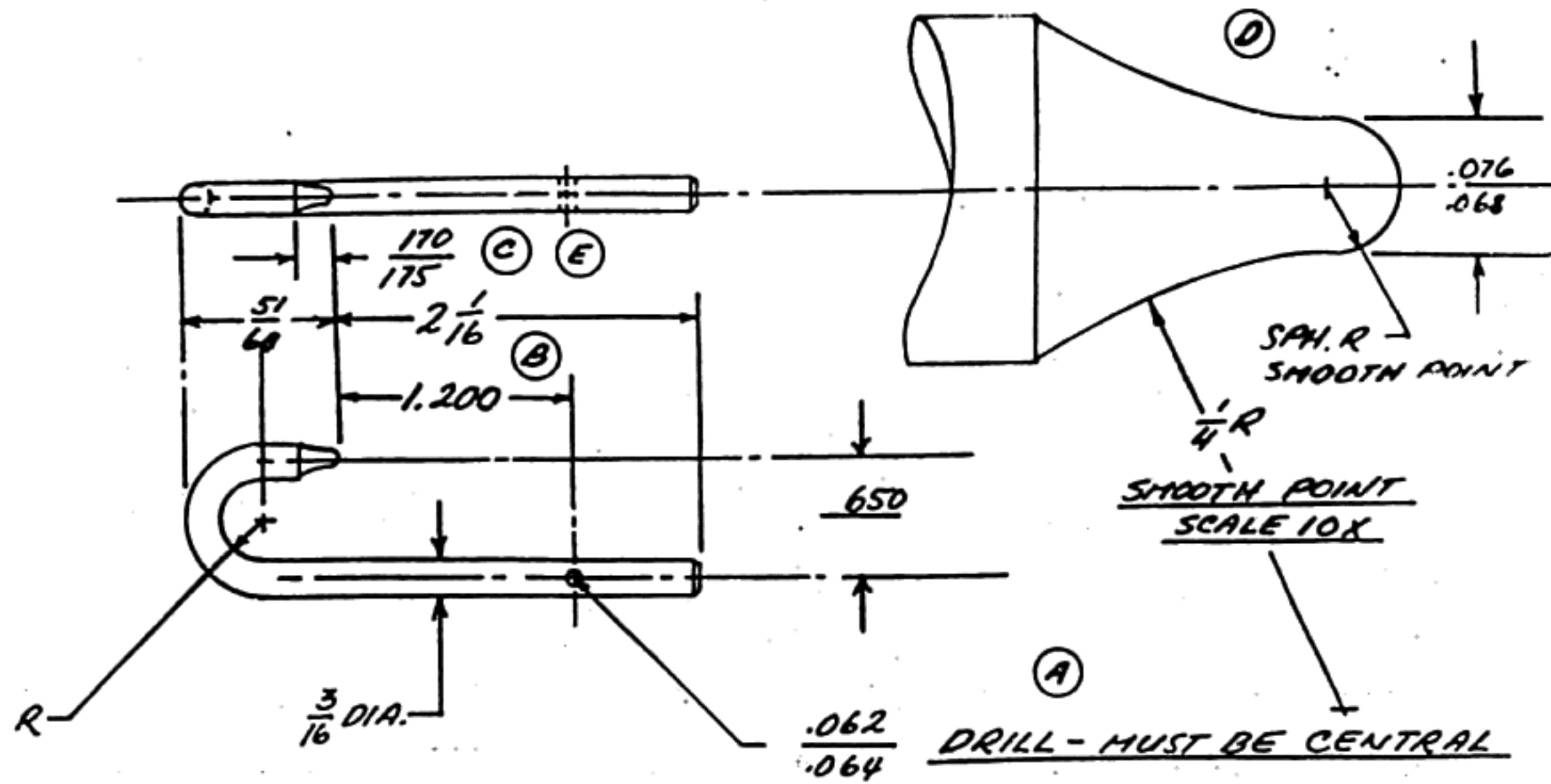
VARIATION ALLOWED PLUS OR MINUS .010 ON FRACTIONAL AND PLUS OR MINUS .005 ON DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED

DO NOT SCALE

LET	CHANGES	DATE	C&R	REF. NO.	LET	CHANGES	DATE	C&R	REF. NO.	MAT'L	SPEC.	REL. NO.	DATE
										MUSIC WIRE			5-13-42
LET	CHANGES	DATE	C&R	REF. NO.	LET	CHANGES	DATE	C&R	REF. NO.	FINISH	SPEC.	SCALE	DATE
										STRESS RELIEF		4X5/12E	5-15-42
LET	CHANGES	DATE	C&R	REF. NO.	LET	CHANGES	DATE	C&R	REF. NO.	DRAWN BY	DATE STARTED	FINISHED	CHECKED
										HAMISCH	5-2-42	7-9-42	
LET	CHANGES	DATE	C&R	REF. NO.	LET	CHANGES	DATE	C&R	REF. NO.	NAME	DRAWING & PART NO.		
										LOCK SPRING	13119		

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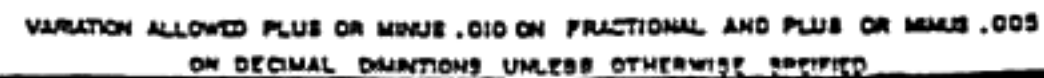


VARIATION ALLOWED PLUS OR MINUS .010 ON FRACTIONAL AND PLUS OR MINUS .005 ON DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED

DO NOT SCALE

LET	CHANGES	DATE	C'R	REF. NO.	MAT'L	FINISH	SPEC.	REL. NO.	DATE
F	.002-.006 WAS .004-.008	6-1-42			COLD DRAWN WIRE		.0101 OR EQUIV		5-13-42
E	76/75 WAS .210	6-1-42			CYANIDE .002-.006 DEEP			SCALE FULL	
D	NOSSE REVISED	5-21-42			DRAWN BY	DATE STARTED	FINISHED	CHECKED	DATE
C	.210 WAS .190	5-20-42			Ernest	5-5-42			5-15-42
B	1.200 WAS 1.250	5-20-42			NAME	DRAWING & PART NO.			
A	ADDED CENTRAL	5-15-42			CONTROL ROD	13120			

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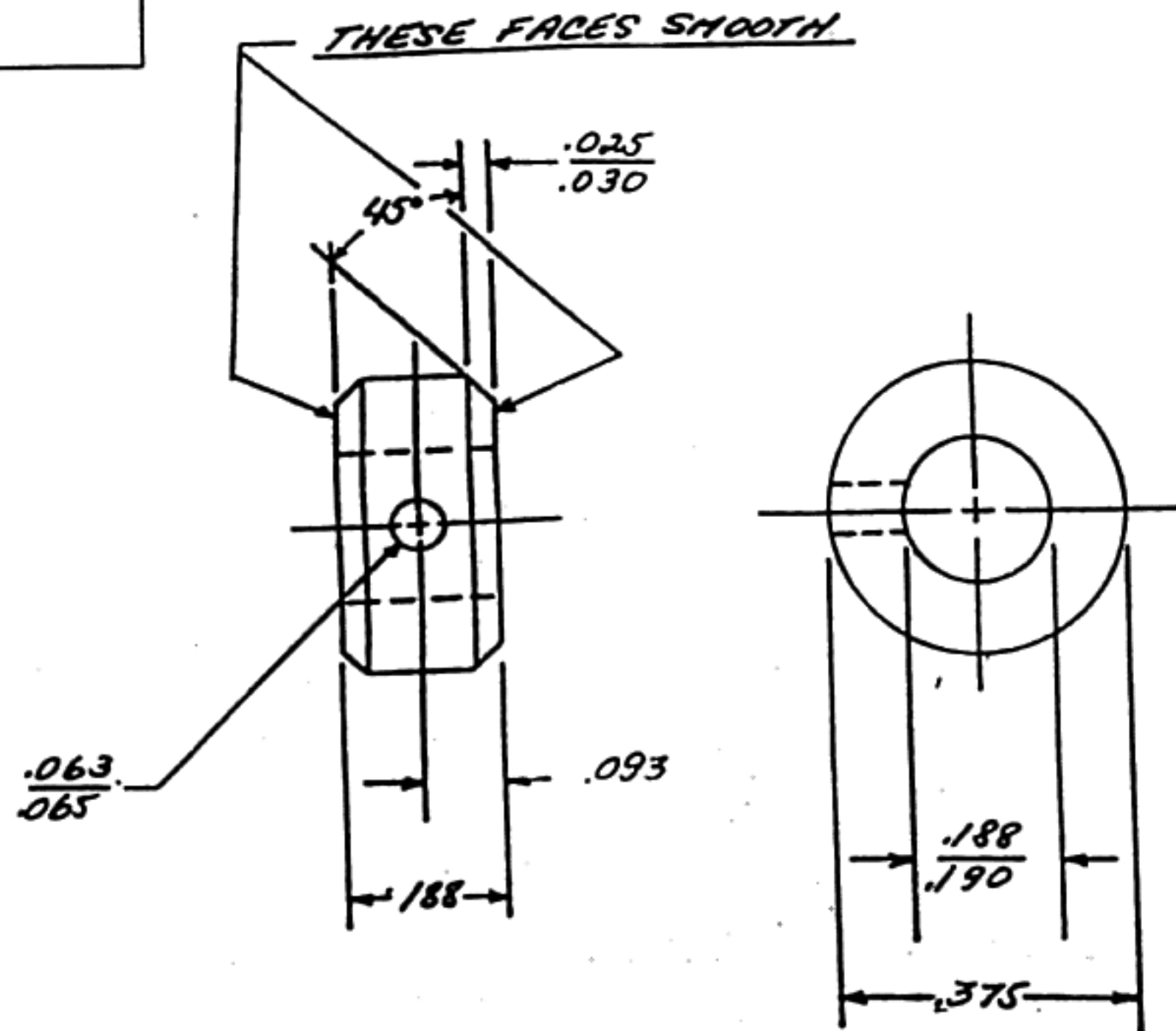
DO NOT SCALE.

					MAT'L	C.R.S. HALF HARD	SPEC.	G.M. 1010	REL. NO.	DATE	5-18-42
					FINISH		SPEC.		SCALE	DOUBLE	
					DRAWN BY	DATE STARTED	FINISHED	CHECKED	DATE	APPROVED	DATE
					HAMISCH	5-18-42	5-18-42				
	.375 ADDED	5-21-42			NAME					DRAWING & PART NO.	
A	REDESIGNED 1/16 STOCK	5-18-42			ROD-GUIDE BRACKET				13121		
LET	CHANGES	DATE	C'R	REF. NO.							

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(A)

COMMERCIAL SCREW MACHINE STOCK

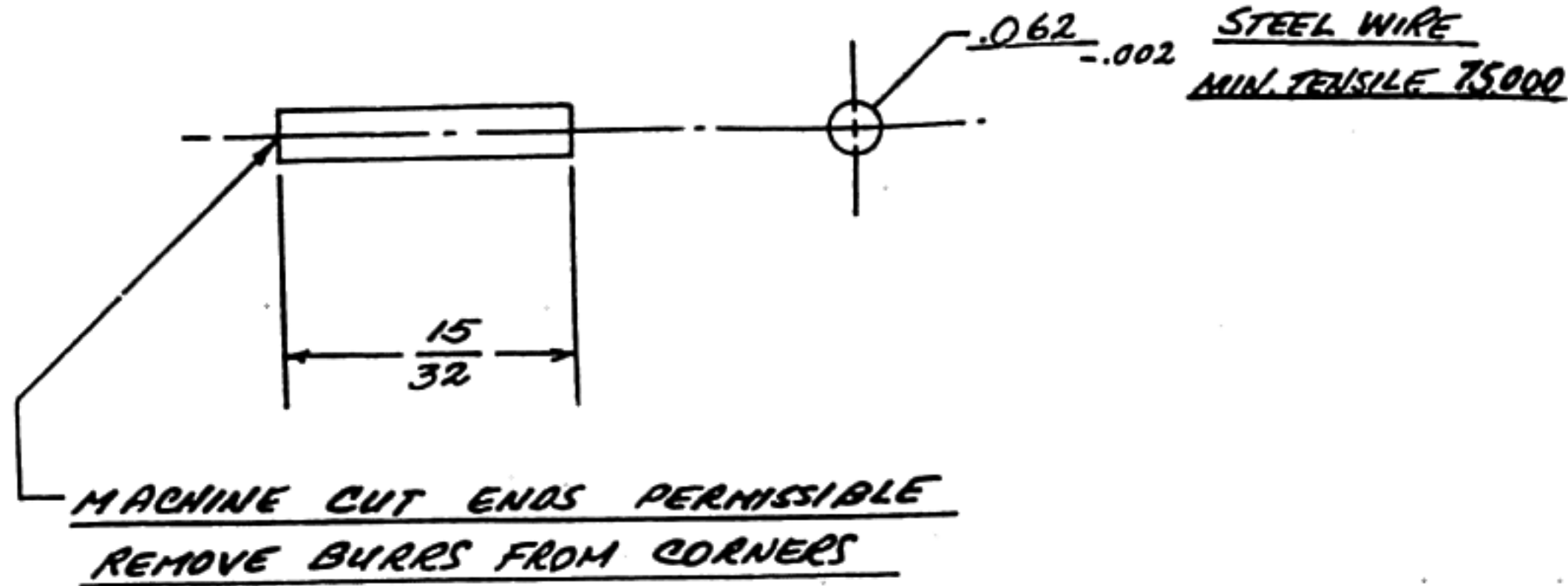
VARIATION ALLOWED PLUS OR MINUS .010 ON FRACTIONAL AND PLUS OR MINUS .005 ON DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED

DO NOT SCALE

				MAT'L C.R.S.		SPEC. SEE ABOVE		REL. NO.		DATE 5-15-42	
				FINISH CYANIDE .004-.008		SPEC.		SCALE AX SIZE			
				DRAWN BY E. J. J. J.		DATE STARTED 5-2-42		FINISHED		CHECKED	
								DATE		APPROVED	
										DATE 5-15-42	
				NAME COLLAR						DRAWING & PART NO. 13122	
B	CHAMFER ADDED	5-18-42									
A	ADDED NOTE	5-15-42									
LET	CHANGES	DATE	C'R	REF. NO.							

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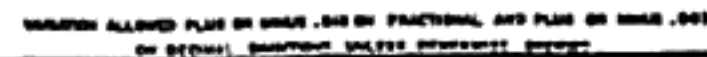


VARIATION ALLOWED PLUS OR MINUS .010 ON FRACTIONAL AND PLUS OR MINUS .005
ON DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED

DO NOT SCALE

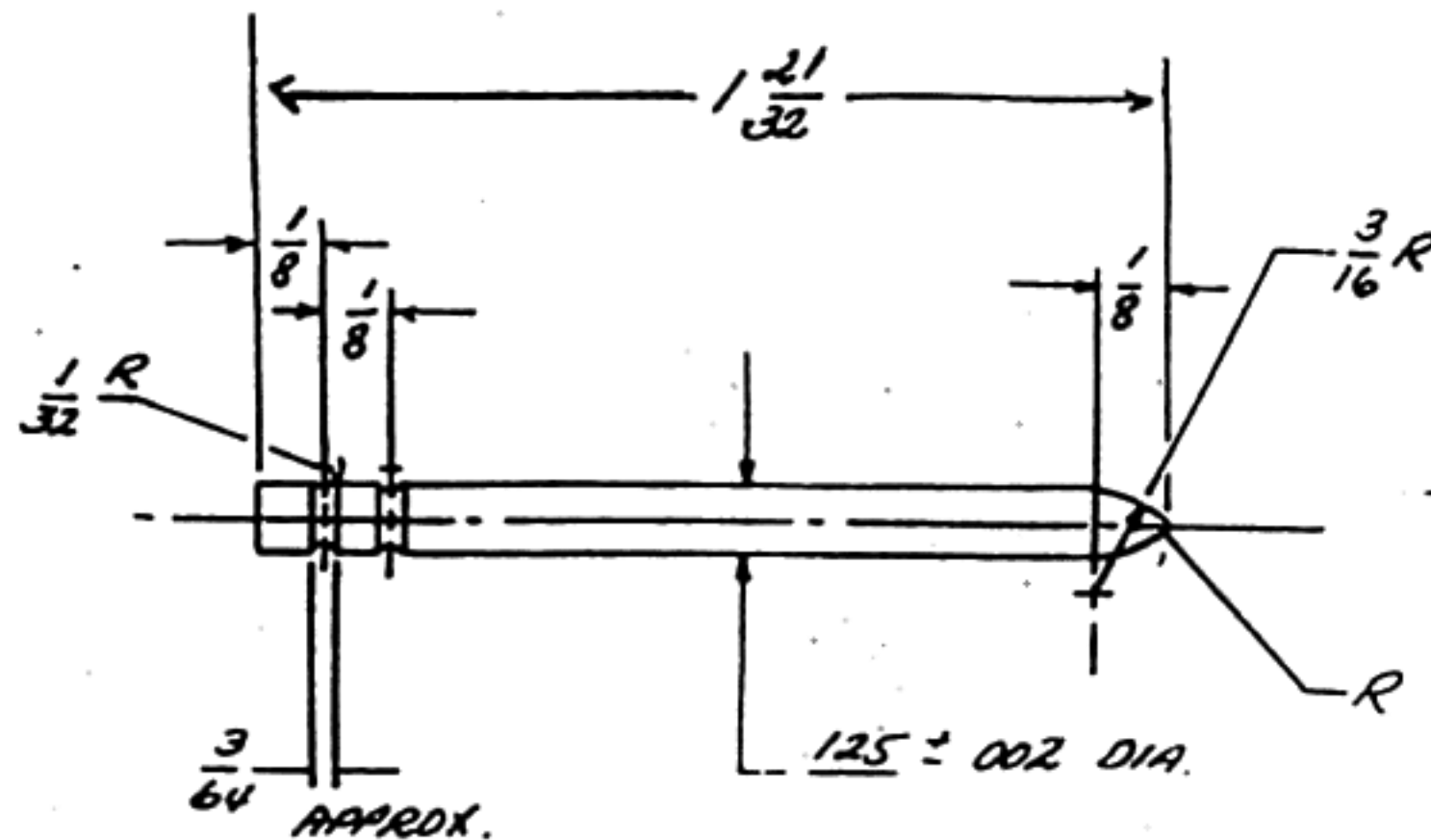
LET	CHANGES	DATE	C'KR	REF. NO.	MAT'L	SPEC.	REL. NO.	DATE			
					AS NOTED			5-15-42			
					FINISH	SPEC.	SCALE	4X SIZE			
					DRAWN BY	DATE STARTED	FUNISHED	CHECKED	DATE	APPROVED	DATE
					5-2-42						5-15-42
NAME					DRAWING & PART NO.						
COLLAR PIN					13123						

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VARIATION ALLOWED PLUS OR MINUS .010 ON FRACTIONAL AND PLUS OR MINUS .005
ON DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED

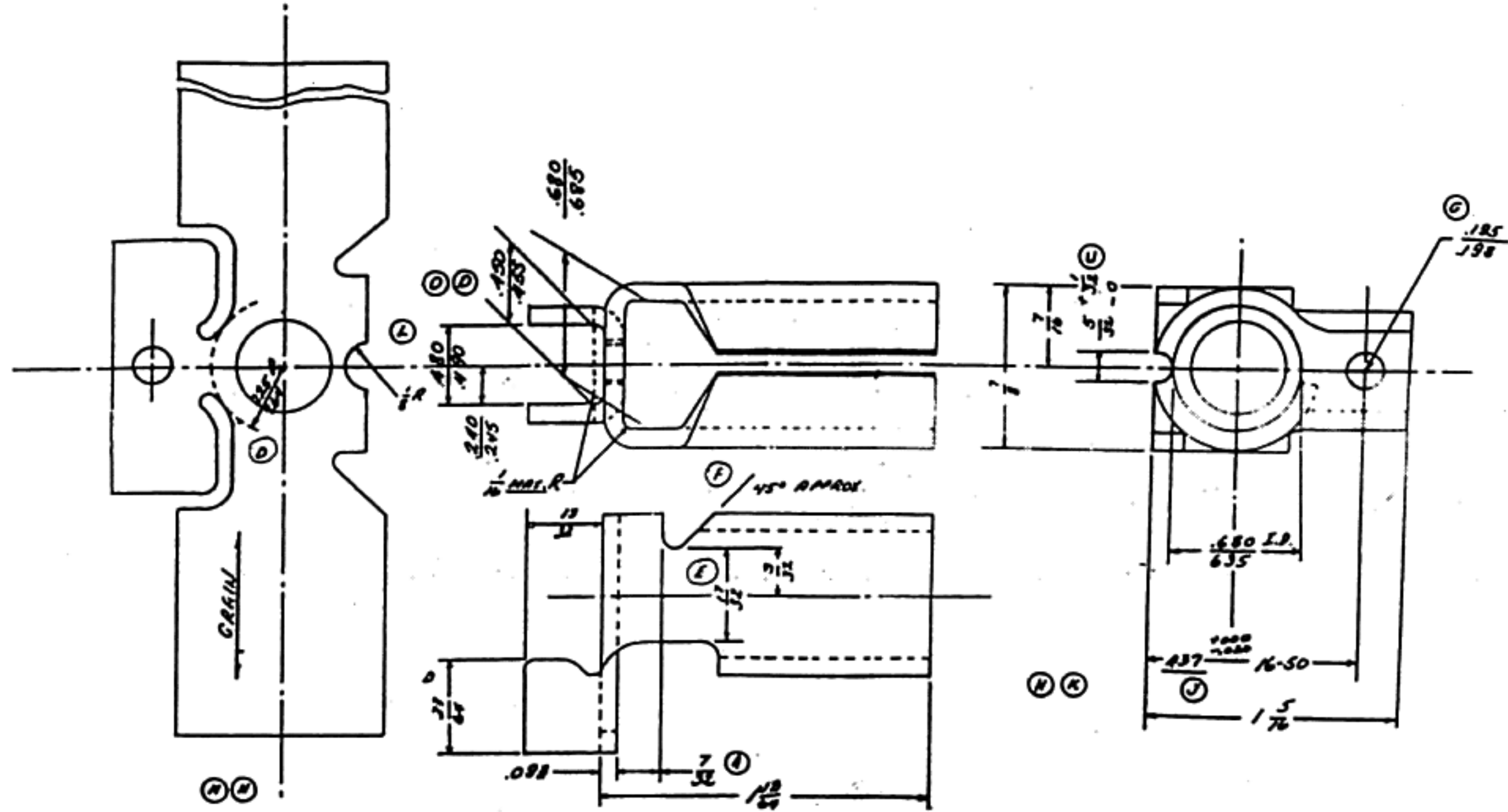
DO NOT SCALE

LET	CHANGES	DATE	C'K'R	REF. NO.	MAT'L	C.R.S.	SPEC.	REL. NO.	DATE		
					FINISH		SPEC.	SCALE	2X SIZE		
					DRAWN BY	DATE STARTED	FINISHED	CHECKED	DATE	APPROVED	DATE
					NAME	GUIDE PIN				DRAWING & PART NO.	
										13124-1	

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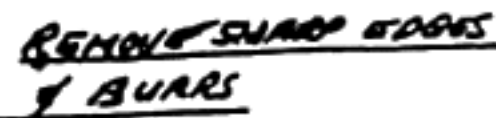
VARIES ALLOWED PLUS OR MINUS .010 ON FRACTIONAL AND PLUS OR MINUS .005 ON DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED

DO NOT SCALE

LET	CHANGES	DATE	C'S	REF. NO.	LET	CHANGES	DATE	C'S	REF. NO.
O	REDIMENSIONED	5-17-42			G	1/8" DIA WAS 1/16"	5-31-42		
N	VIEW REMOVED	7-7-42			F	ANGLE ADDED	5-11-42		
M	VIEW ADDED	7-13-42			E	3/32 WAS 3/16	"		
L	SLOT ADDED	7-3-42			D	.950 CHANGED	"		
K	NOTE REMOVED	"			C	13/32 WAS 7/8	5-15-42		
J	.030 WAS 0.06	"			B	13/32 WAS 1/2	5-15-42		
H	ADDED NOTES TO L	6-15-42			A	3/32 WAS 1/16	5-14-42		

MATERIAL C.R.S.		SPEC. GM 1010		REL. NO. 5-73-42	
FINISH		SPEC.		SCALE	
GRAPH BY Everett	DATE STARTED 5-4-42	FINISHED	CHECKED	DATE	APPROVED 5-15-42
NAME TUBE STRAP				DRAWING & PART NO. 13125	

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WASHER ALLOWED PLUS OR MINUS .002 ON FRACTIONAL AND PLUS OR MINUS .005 ON DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED						DO NOT SCALE	
MATERIAL C.R.S.			SPEC. GM 1010		REL. NO.		DATE 5-13-42
FINISH			SPEC.		SCALE FULL		
DRAWN BY E. Erwin		DATE STARTED 5-5-42		FINISHED	CHECKED	DATE	APPROVED 5-8-42
NAME <u>SPANNER</u>					DRAWING & PART NO. 13126		

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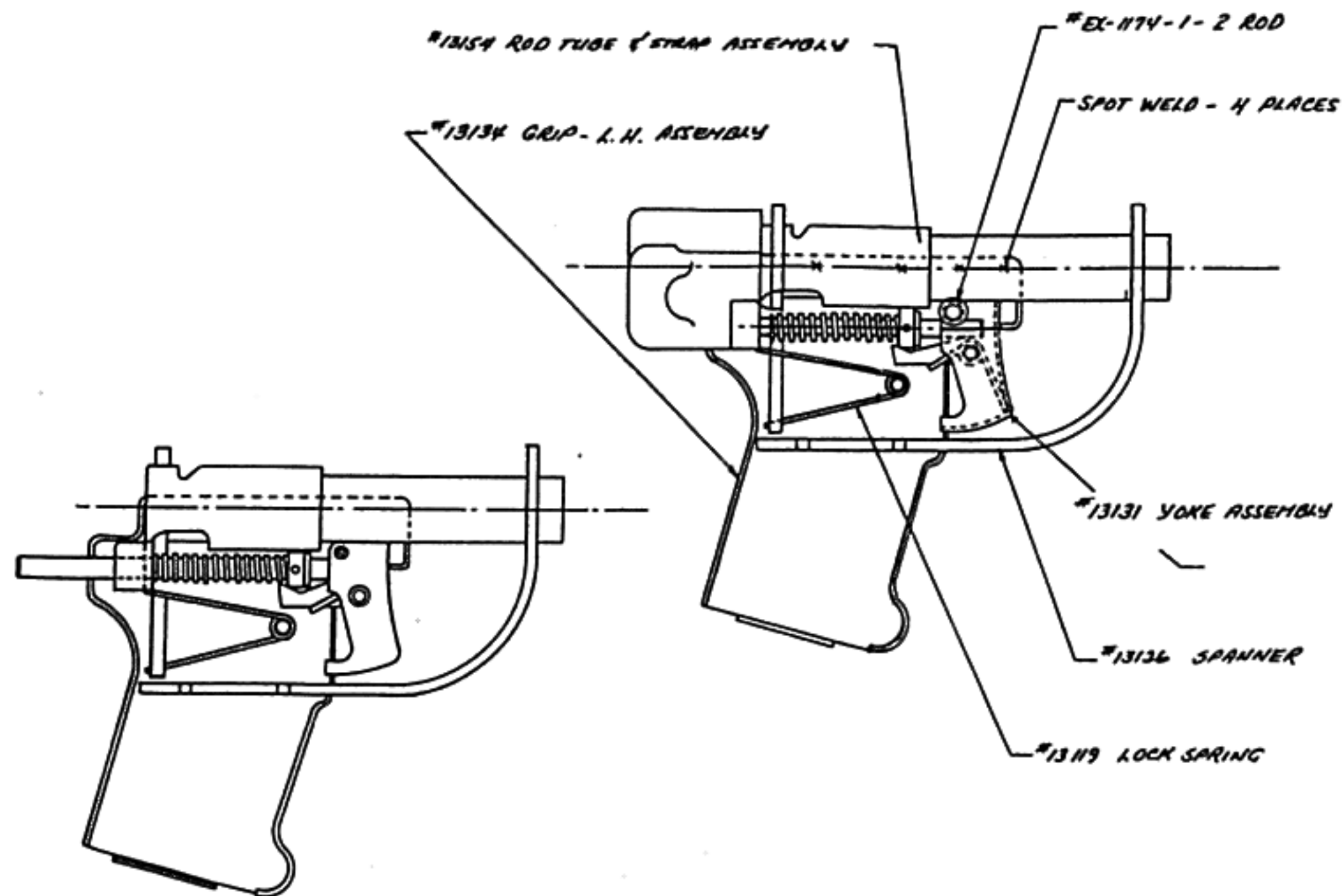
G	1 3/4" WAS 3/162			
F	1 1/4" WAS 1/162			
E	.R ADDED			
D	ADDED TOL. TO 1/2" D HOLES	5-15-42		
C	3/162 WAS 1/162	5-15-42		
B	.170 WAS .180	5-14-42		
A	1/4" HOLE ADDED	5-14-42		
LET	CHANGES	DATE	C'N	REF. NO.

DO NOT SCALE

MAT'L	C.R.S. HALF HARD	SPEC.	G-M 1010	REL. NO.	DATE
FINISH		SPEC.		SCALE	DOUBLE
DRW. BY	DATE STARTED	FINISHED	CHECKED	DATE	APPROVED
Frank	5-7-42				5-15-42
NAME			DRAWING & PART NO.		
COVER-SLIDE			13127		

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OPTIONAL CONSTRUCTION
SAME AS ABOVE EXCEPT OPTIONAL ROD TUBE & STRAP ASSY.

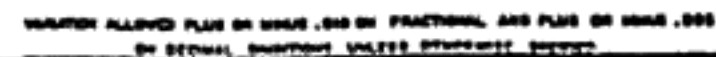
LET	CHANGES	DATE	C'YR	REF. NO.	LET	CHANGES	DATE	C'YR	REF. NO.

VARIOUS ALLOWED PLUS OR MINUS .010 OR FRACTIONAL AND PLUS OR MINUS .005
ON DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED

DO NOT SCALE

MATERIAL		SPEC.		REL. NO.		DATE	
FINISH		SPEC.		SCALE		FULL	
DRAWN BY		DATE STARTED		FINISHED		CHECKED	
HAMISCH		5-13-42				DATE	
NAME		GRIP AND BODY		DRAWING & PART NO.		DATE	
		ASSEMBLY		13128		5-15-42	

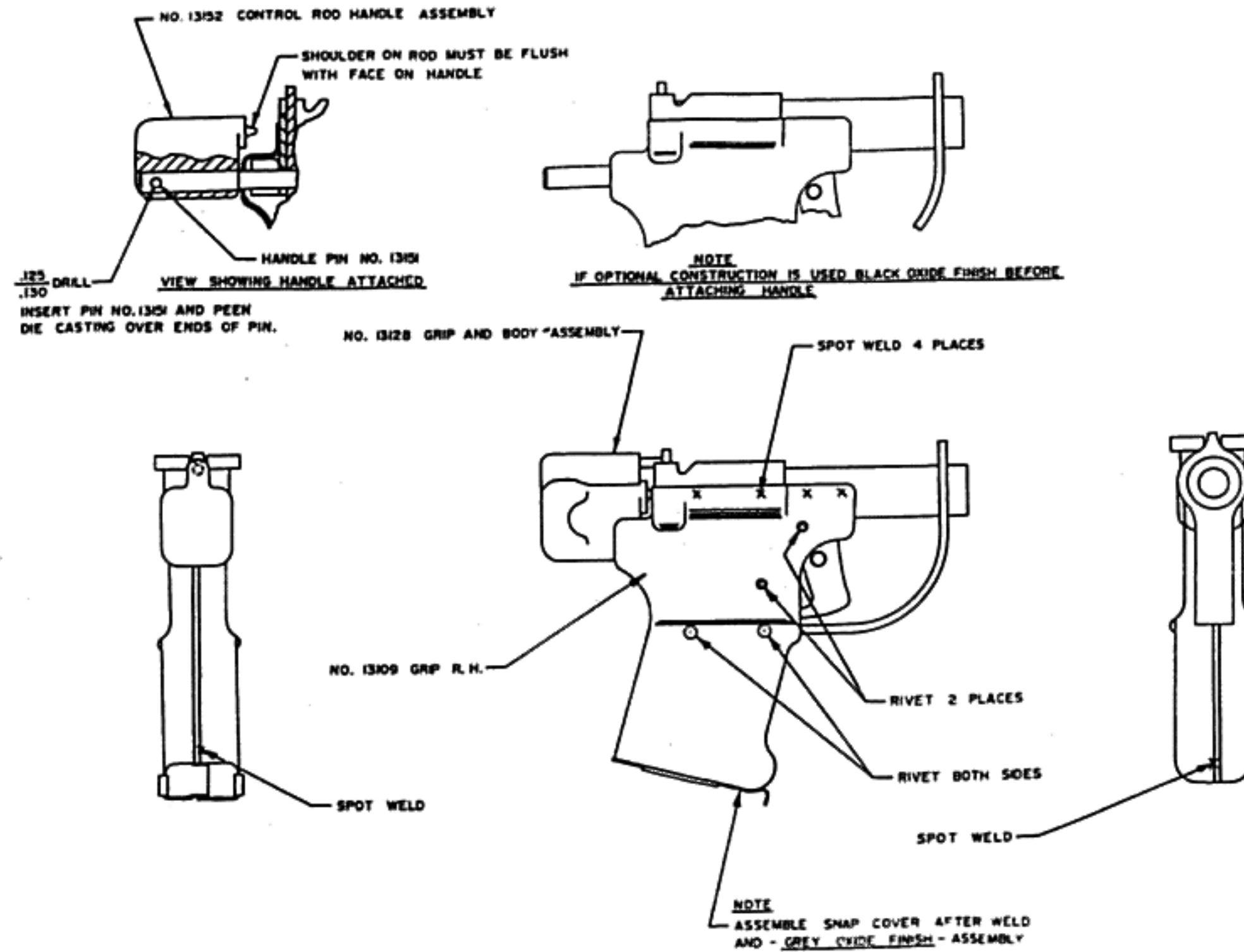
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[illegible]

MATERIAL		SPEC.		REL. NO.		DATE 5-15-42	
FINISH		SPEC.		SCALE			
DRAWN BY HAMISCH		DATE STARTED 5-13-42		FINISHED		CHECKED	
				DATE		APPROVED	
						DATE 5-15-42	
NAME <u>BODY AND MECHANISM</u> <u>ASSEMBLY</u>				DRAWING & PART NO. 13129			

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SHARPEN ALLOWED PLUS OR MINUS .010 IN. FRACTIONAL AND PLUS OR MINUS .005 IN. DECIMAL, UNLESS OTHERWISE SPECIFIED

DO NOT SCALE

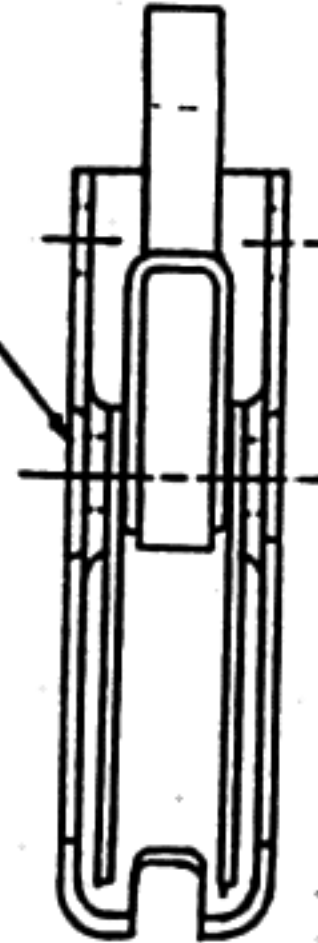
REV.	CHANGES	DATE	BY	CHKD.	REV.	CHANGES	DATE	BY	CHKD.
1					1				
2					2				
3					3				
4					4				
5					5				
6					6				
7					7				
8					8				
9					9				
10					10				

MAT'L	SPEC.	REL. NO.	DATE
FRESH	SPEC.	SCALE	
DRAWN BY HAMISCH	DATE STARTED 5-13-42	FINISHED	CHECKED
TITLE BODY ASSEMBLY	DRAWING & PART NO. 13130		

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RIVET SECURELY

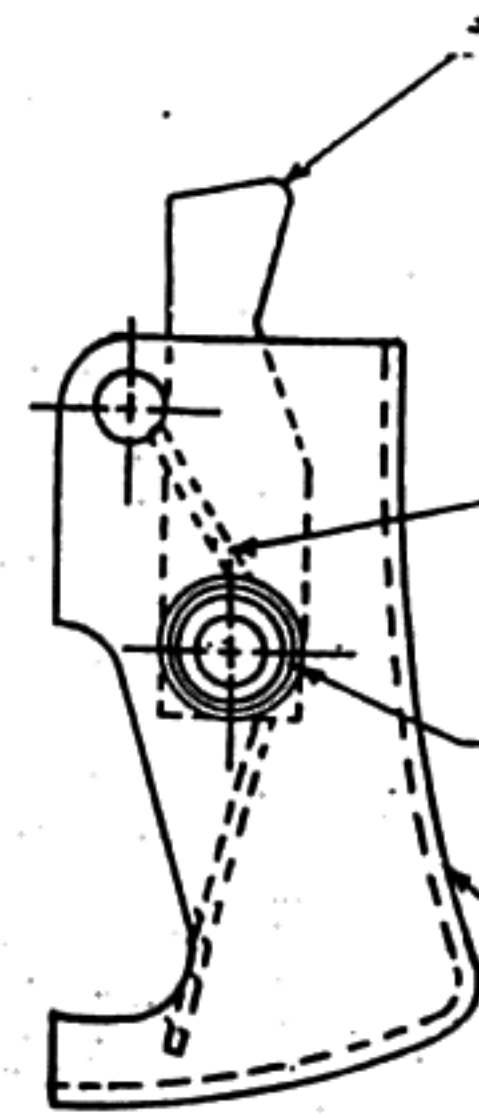


*13114 YOKE LEVER

*13115 YOKE SPRING

*13116 SHOULDER RIVET

*13113 YOKE



VARIATION ALLOWED PLUS OR MINUS .010 ON FRACTIONAL AND PLUS OR MINUS .005 ON DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED

DO NOT SCALE

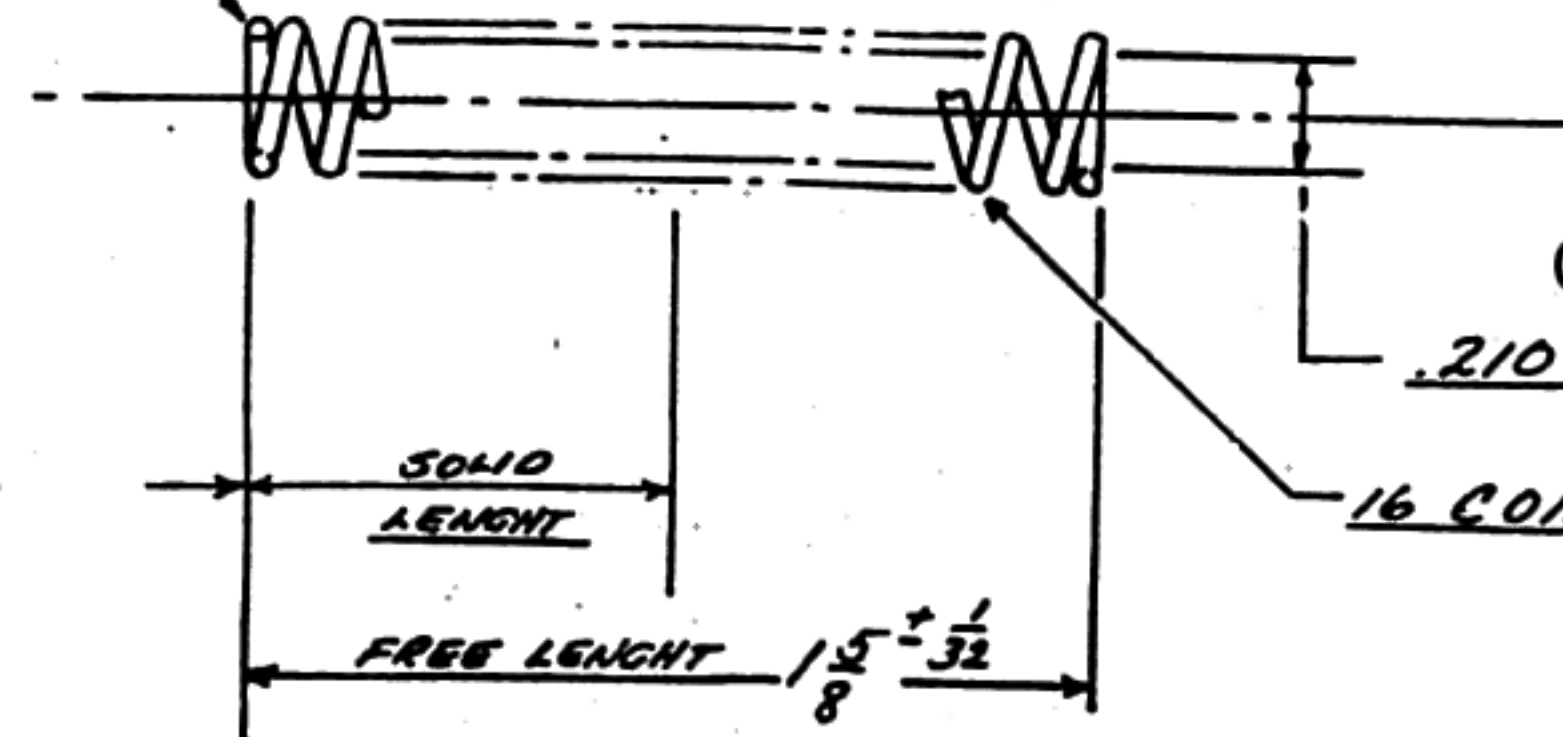
				MAT'L		SPEC.		REL. NO.		DATE	
				FINISH		SPEC.		SCALE		5-13-42	
				DRAWN BY		DATE STARTED		FINISHED		CHECKED	
				HAMISCH		5-13-42				DATE	
				NAME		YOKE ASSEMBLY		DRAWING & PART NO.		DATE	
								13131		5-15-42	
A				REVISED TO DETAIL		5-22-42					
LET	CHANGES	DATE	C'R	REF. NO.							

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$\frac{11}{16}$ AT 13 ± 2 LOAD
(D) (F)
(J) (M)

BOTH ENDS CLOSED AND GROUND SQUARE



(C)
.210 I.D.

16 COILS .043 WIRE

(A) (G) (H) (L)

(B)
(E) (K)

OPERATES OVER $\frac{3}{16}$ DIA. ROD

M	13±2# WAS 20±2#	8-7-42		
L	15/16 WAS 1 28/32			
K	.043 WAS .046	7-9-42		
J	11/16 AT 20# WAS 23/32 AT 28#	"		
H	1 29/32 WAS 1 23/32	"		
G	WAS 1 29/32	6-18-42		
F	WAS 11/16 @ 20±1.	6-18-42		
E	WAS .043 WIRE	6-18-42		
D	20# WAS 12#	5-10-42		
C	.210 WAS .206	"		
B	.043 WAS .062	"		
A	1 29/32 WAS 1 25/32	"		
LET	CHANGES	DATE	C'R	REF. NO.

VARATION ALLOWED PLUS OR MINUS .010 ON FRACTIONAL AND PLUS OR MINUS .005
ON DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED

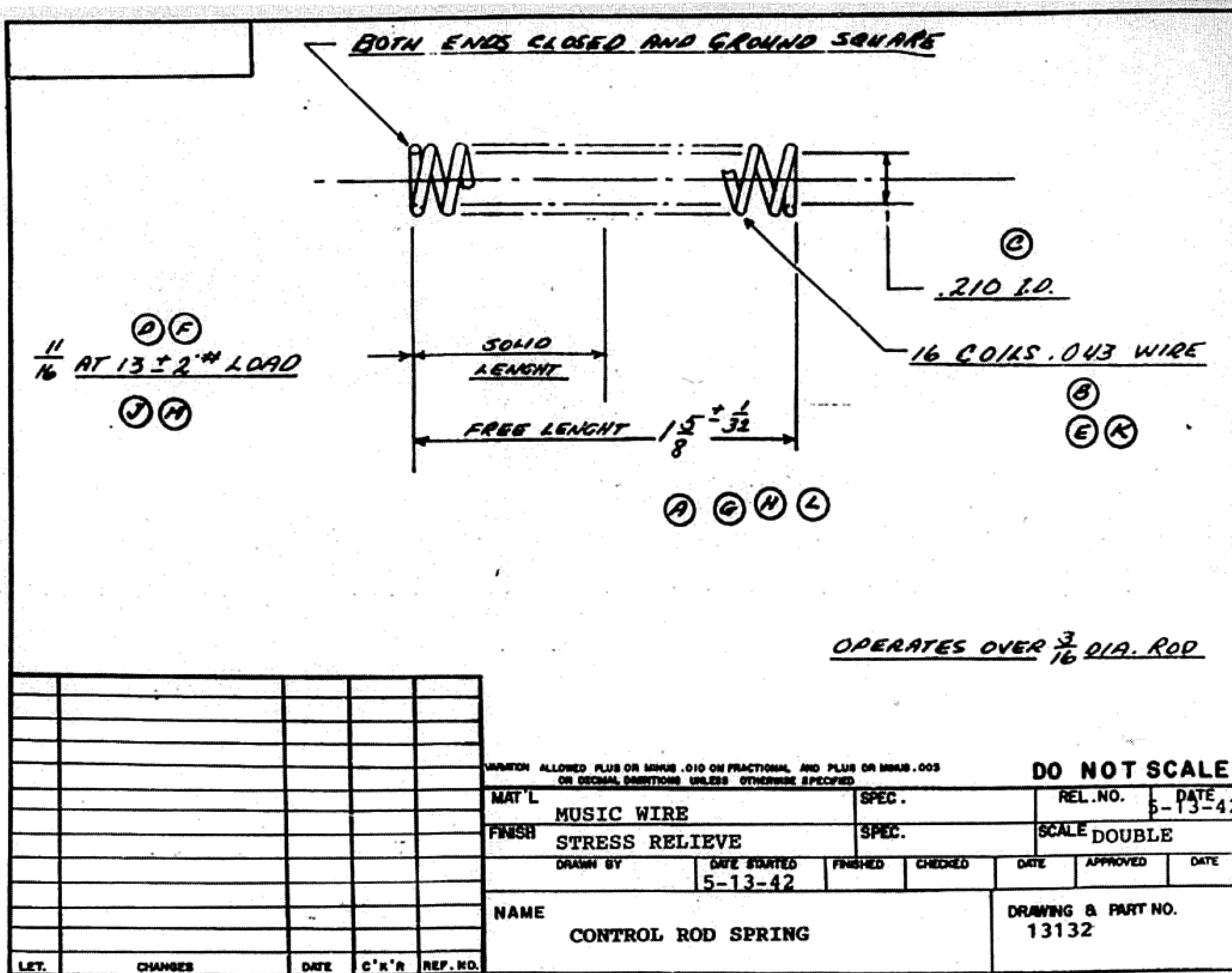
DO NOT SCALE.

MAT'L MUSIC WIRE		SPEC.		REL. NO.	DATE 5-13-42
FINISH STRESS RELIEVE		SPEC.		SCALE DOUBLE	
DRAWN BY <i>Erwin</i>	DATE STARTED 5-15-42	FINISHED	CHECKED	DATE	APPROVED
NAME CONTROL ROD SPRING				DRAWING & PART NO. 13132	

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UNIT PARTS LIST

Part No.	Part Name	No. Req'd	Material	Physical
13110	TUBE	1	C.R.S.	SEAMLESS
13125	TUBE STRAP	1	C.R.S.	
13108	L.H. GRIP	1	C.R.S.	
13109	R.H. GRIP	1	C.R.S.	
13117	RIVET YOKE	1	C.R.S.	
13118	RIVET LOCK	1	C.R.S.	
13113	YOKE	1	C.R.S.	
13114	YOKE LEVER	1	C.R.S.	CASE .003-.006
13115	YOKE SPRING	1	MUSIC WIRE	STRESS RELIEVE
13116	SHOULDER RIVET	1	C.R.S.	
13124-1	GUIDE PIN	1	C.R.S.	
13121	GUIDE ROD BRACKET	1	C.R.S.	
13120	CONTROL ROD	1	C.R.S.	CASE .003-.006
13132	CONTROL ROD SPRING	1	MUSIC WIRE	STRESS RELIEVE
13122	COLLAR	1	C.R.S.	CASE .003-.006
13123	COLLAR PIN	1	C.R.S.	
13127	COVER SLIDE	1	C.R.S.	
13119	LOCK SPRING	1	MUSIC WIRE	STRESS RELIEVE
EX1174-1	SPACER	2	M 237	
13126	SPANNER	1	C.R.S.	
13112	SNAP COVER	1	C.R.S.	HALF HARD.

LIST OF AUTHORIZED ASSEMBLIES AND SUB-ASSEMBLIES

Part No.	Part Name	No. Req'd	Remarks
13124	CONTROL ROD ASSEM.	1	DIE CAST
13111	TUBE AND STRAP ASSEM.	1	
13128	GRIP AND BODY ASSEM.	1	
13130	BODY ASSEM.	1	
13131	YOKE ASSEM.	1	
13154	ROD TUBE AND STRAP ASSEM.	1	
13134	GRIP L.H. ASSEMBLY	1	
13132	CONTROL ROD-HANDLES ASSEMBLY (OPTIONAL DESIGN)	1	

UNLESS ALLOWED PLUS OR MINUS .005 OR FRACTIONAL AND PLUS OR MINUS .005
BY SPECIAL AGREEMENT UNLESS OTHERWISE SPECIFIED

DO NOT SCALE

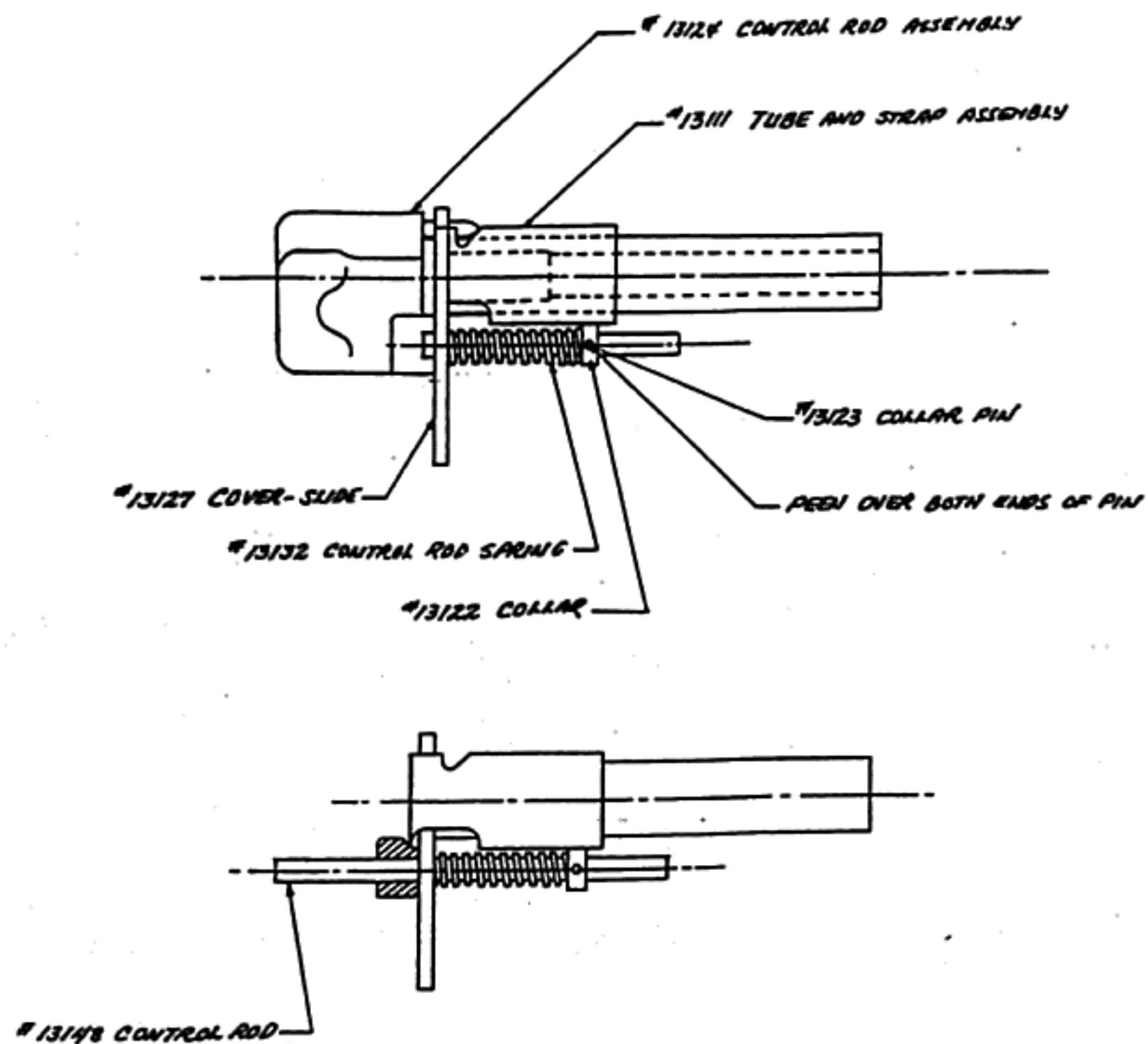
MATERIAL		SPEC.		REL. NO.	DATE
FINISH		SPEC.		SCALE	
DRAWN BY	DATE STARTED	FURNISHED	CHECKED	DATE	APPROVED
NAME LIST OF PARTS AND ASSEM				DRAWING & PART NO.	
FLARE PROJECTOR				13133	

REV.	CHANGES	DATE	C'D	REV.	CHANGES	DATE	C'D	REV.
1	A	7/10/62						

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OPTIONAL CONSTRUCTION
SAME AS ABOVE EXCEPT AS SHOWN

VARIOUS ALLOWED PLUS OR MINUS .005 ON FRACTIONAL AND PLUS OR MINUS .002 ON DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED

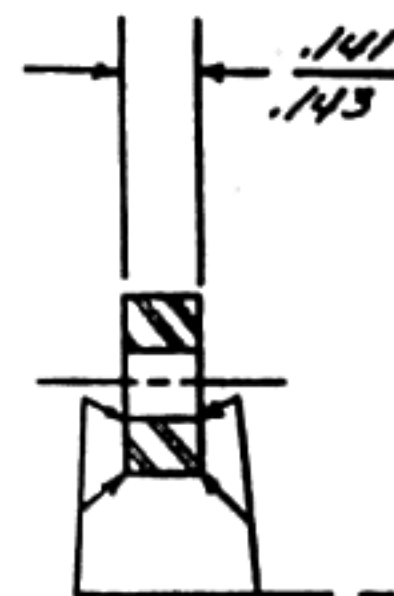
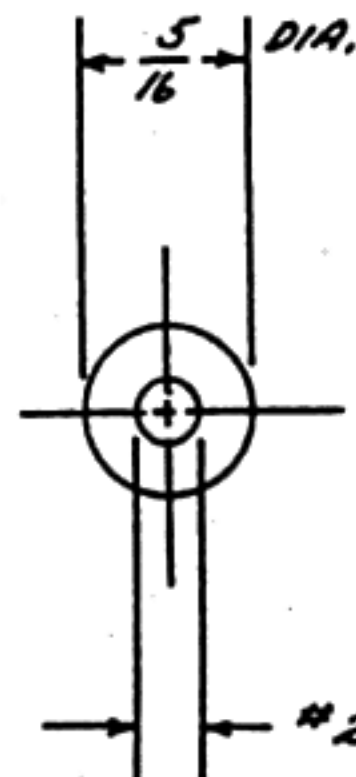
DO NOT SCALE

										MATERIAL		SPEC.		REL. NO.		DATE	
										FINISH		SPEC.		SCALE		FULL	
										DRAWN BY		DATE STARTED		FINISHED		CHECKED	
										HAMISCH		5-19-92					
										NAME				DRAWING & PART NO.			
										ROD TUBE AND STRAP ASSEM				13154			
										REVISED TO DETAIL		7-9-92					
										LCT		CHANGES		DATE		CVR	
										REF. NO.		LCT		CHANGES		DATE	
										CVR		REF. NO.					

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VARIATION ALLOWED PLUS OR MINUS .010 ON FRACTIONAL AND PLUS OR MINUS .005 ON DECIMAL DIMENSIONS UNLESS OTHERWISE SPECIFIED

DO NOT SCALE

LET	CHANGES	DATE	C'R	REF. NO.	MAT'L	SPEC		REL. NO.	DATE		
					C.D. STEEL	M-237					
					FINISH	SPEC.		SCALE 2X SIZE			
					DRAWN BY	DATE STARTED	FINISHED	CHECKED	DATE	APPROVED	DATE
					HAMISCH		7-9-92				
NAME					DRAWING & PART NO.						
SPACER					EX-1174-1						