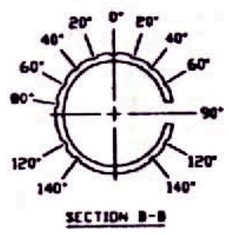
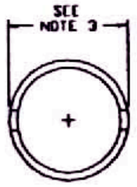
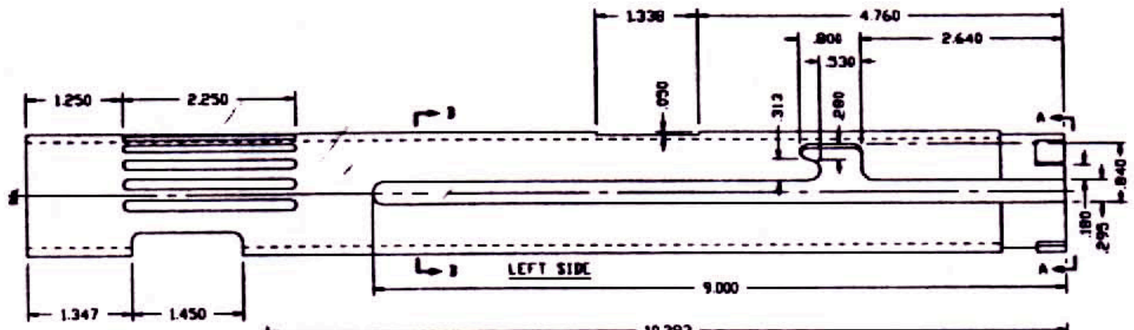
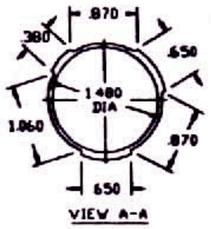


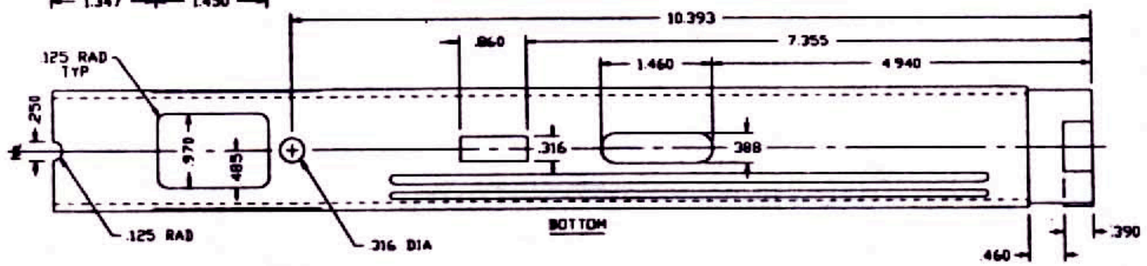
SECTION B-B

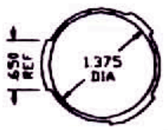


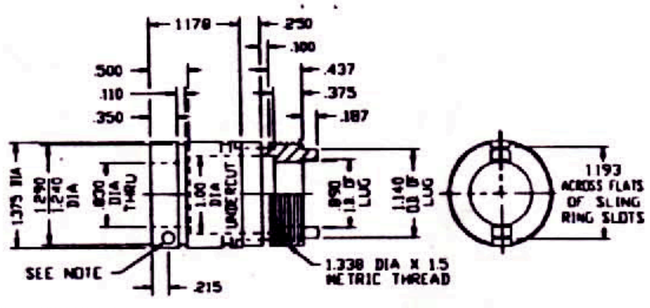



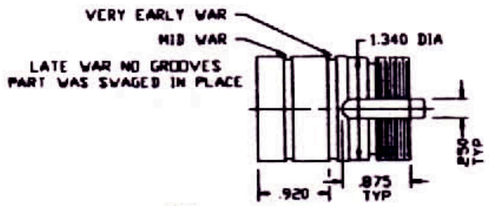



VIEW A-A



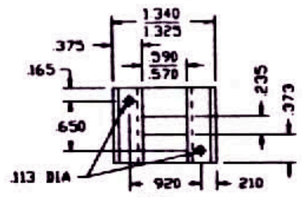



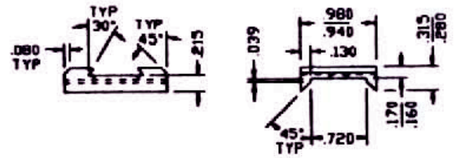




NOTE:
HOLE IN MAGAZINE HOUSING IS THE FACTOR WHEN ASSEMBLED CROSS HOLE CHECKS ABOUT .215 THIS IS THE LAST HOLE TO DRILL AND AT ASSEMBLY.

BARREL BUSHING

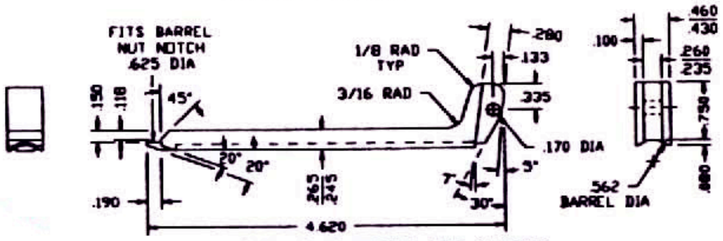
MATERIAL: 1020 STEEL




REAR SIGHT BASE

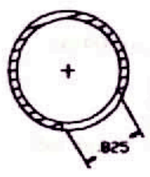
MATERIAL: 1020 STEEL



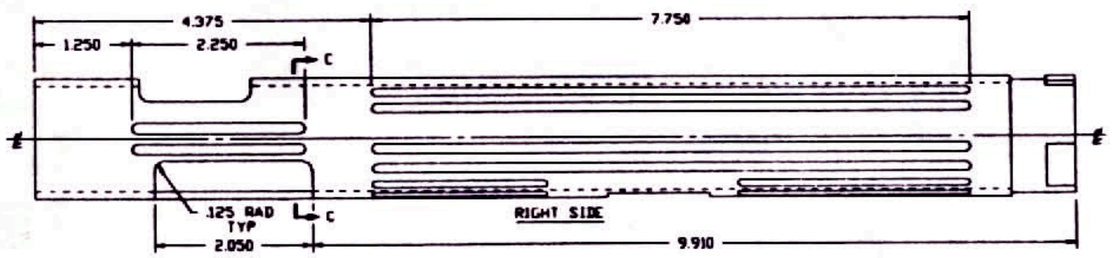

EARLY GUNS MATERIAL WAS ALUMINUM
FEW WERE STAMPED SHEET STEEL
LATE GUNS MATERIAL WAS BAKELITE OR SIMILAR

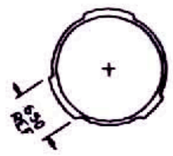
RESTING BAR

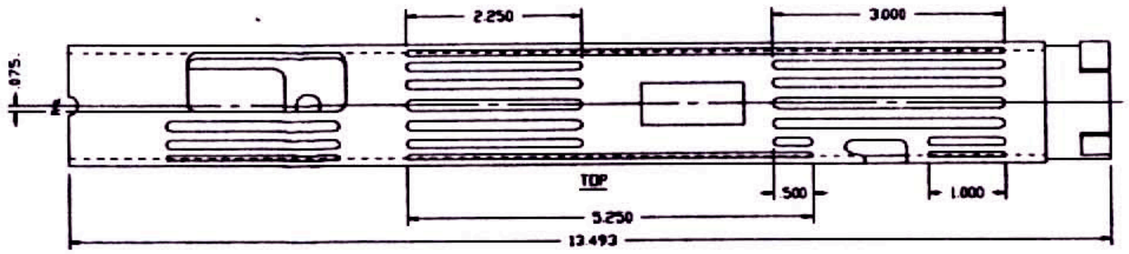
MATERIAL: 6061-T6 ALUMINUM

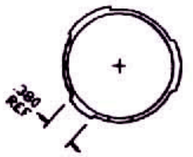


SECTION C-C




NOTES:
1. MATERIAL- 1 5/8 O.D. X 1 3/8 I.D. D.O.M. STEEL TUBE
2. FINISH- BLUE
3. O.D. OF RECEIVER TUBE SHOULD MATCH I.D. OF MAGAZINE HOUSING AND REAR CUP OF TRIGGER FRAME
4. SLOT SIZES AND LOCATIONS ARE AS FOLLOWS
   MAGAZINE HOUSING AREA - A) 5 SLOTS 2.250 LONG ON LEFT SIDE OF RECEIVER AT 20°, 40°, 60°, 80° AND 100°
   B) 2 SLOTS 2.250 LONG ON RIGHT SIDE OF RECEIVER AT 80° AND 100°
   MAIN BODY AREA - C) 4 SLOTS 7.750 LONG RIGHT SIDE OF RECEIVER AT 60°, 80°, 120° AND 140°
   D) 5 SLOTS 2.250 LONG TOP SIDE OF RECEIVER 40°, 20°, 0°, 20° AND 40°
   E) 1 SLOT 5.250 LONG TOP SIDE OF RECEIVER AT 60°
   F) 4 SLOTS 3.000 LONG TOP SIDE OF RECEIVER AT 40°, 20°, 0° AND 20°
   G) 2 SLOTS 1.000 LONG TOP OF RECEIVER AT 40° AND 60°
   H) 1 SLOT .500 LONG TOP OF RECEIVER AT 40°
5. SLOTS ARE FORMED WITH A CUTTER .200 WIDE FULL RADIUS X .030 DEEP

| | | | |
|---|---|---|---|
| SCALE: FULL | MATERIAL: SEE NOTE 1 | DES. | TOLERANCES |
| DWN. | FINISH: SEE NOTE 2 | DATE | |
| TITLE: MP-38 RECEIVER | | REV. | ANGLES ± 0° |
| | | | NO. |

## LIST OF PARTS SUPPLIERS

**wholesale guns and ammo, inc.**
**232 blydenburgh rd.**
**central islip, NY 11722**

**www.gunsnammo.com**

**international military antiques , inc.**
**p.o.box 256 millington ,NJ 07946**

**www.ima-usa.com**

**inter ordnance of america l.p.**
**3305 westwood industrial drive**
**monroe , NC 28110**

**www.inter-ordnance.com**

**sarco , inc.**
**323 union st. p.o. box 98**
**stirling , NJ 07980**

**jeffs shooters supply**
**p.o.box 1054 trussville , AL 35173**

**rpb industries**
**p.o.box 367 avondale est. GA 30002**