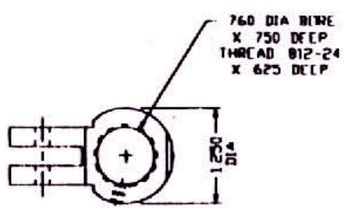
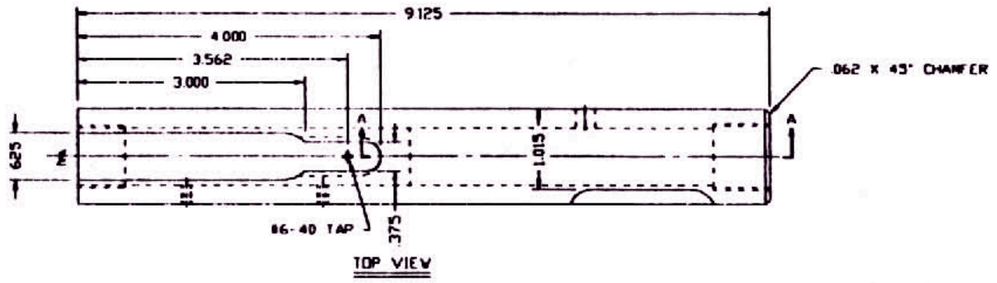
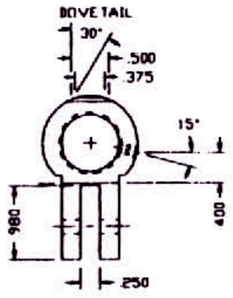
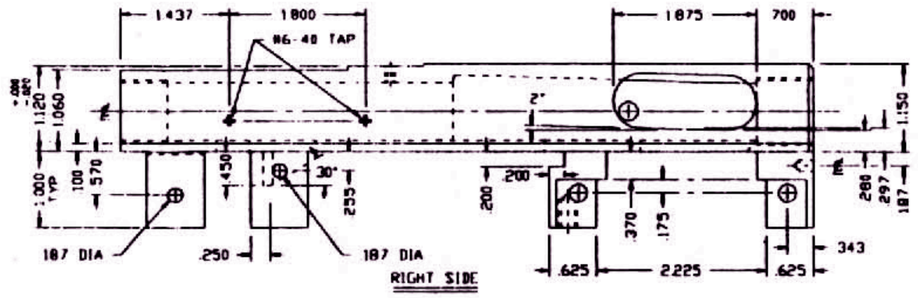


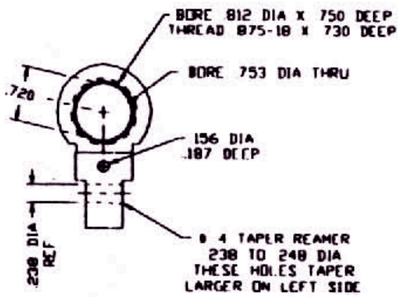


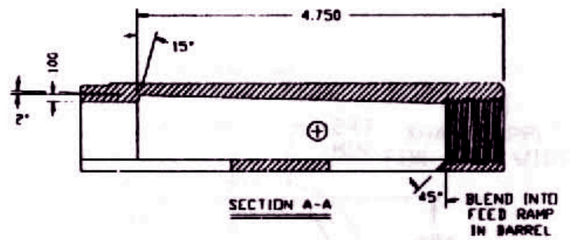
TOP VIEW



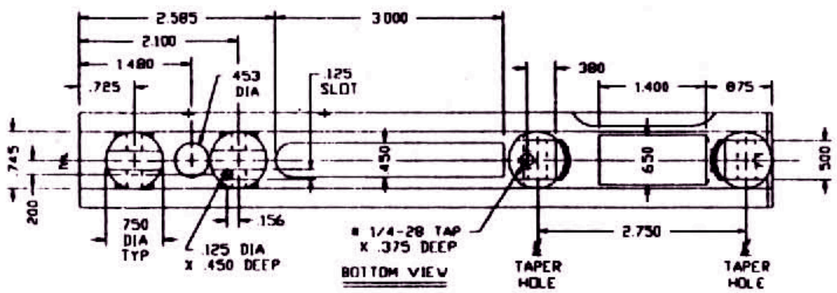


RIGHT SIDE

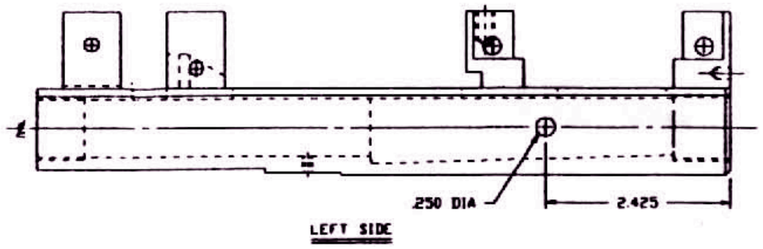




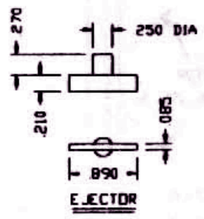
SECTION A-A



BOTTOM VIEW



LEFT SIDE



EJECTOR

NOTES:

1. MATERIAL - 1020 STEEL D.O.M. TUBING
2. FINISH- MILITARY 50 PARKERIZE , CIVILIAN 50 OR 60 BLUE
3. DARKENED AREAS AROUND .750 DIA POST REPRESENT ELECTRIC WELDS AFTER POSTS HAVE BEEN BRAZED OR SILVER BRAZED IN PLACE JUST LIKE ORIGINAL RECEIVER
4. .375 AREA OF SIGHT SLOT IS UNDERCUT WITH A 60° DOVETAIL CUTTER
5. EJECTION PORT IS ANGLED TO RESULT IN .280 DIMENSION IN FRONT AND .297 IN REAR
6. BORE OR REAM .753 DIA THRU HOLE BEFORE CUTTING OFFSET
7. SEMI AUTOMATIC RECEIVER CAN BE ACCOMPLISHED BY NOT CUTTING .125 SLOT WITH 30° RAMP AND .125 HOLE X .450 DEEP THIS WILL NOT ALLOW DISCONNECTOR TO BE ASSEMBLED

SCALE: FULL	MATERIAL: SEE NOTE 1	CKD.
DWN.	FINISH: SEE NOTE 2	DATE
TITLE: RCISING RECEIVER		REV.

TOLERANCES

LIST OF PARTS SUPPLIERS

wholesale guns and ammo, inc.
232 blydenburgh rd.
central islip, NY 11722

www.gunsnammo.com

international military antiques , inc.
p.o.box 256 millington ,NJ 07946

www.ima-usa.com

inter ordnance of america l.p.
3305 westwood industrial drive
monroe , NC 28110

www.inter-ordnance.com

sarco , inc.
323 union st. p.o. box 98
stirling , NJ 07980

jeffs shooters supply
p.o.box 1054 trussville , AL 35173

rpb industries
p.o.box 367 avondale est. GA 30002