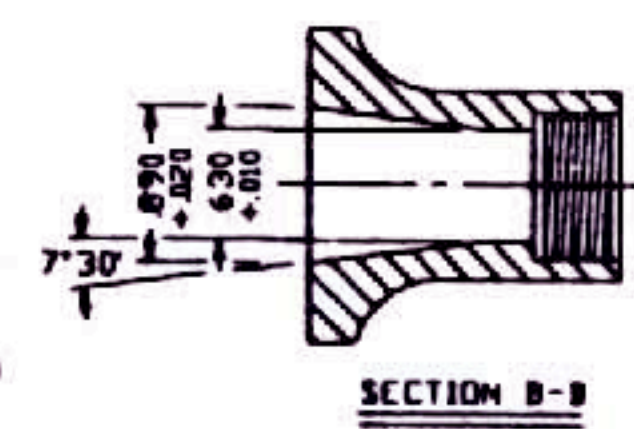
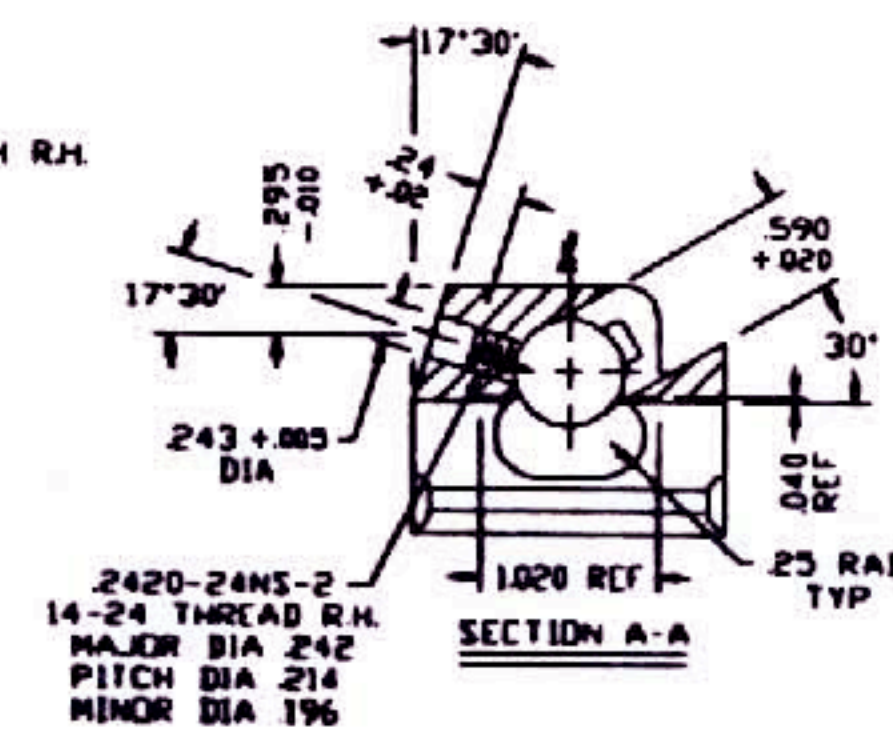
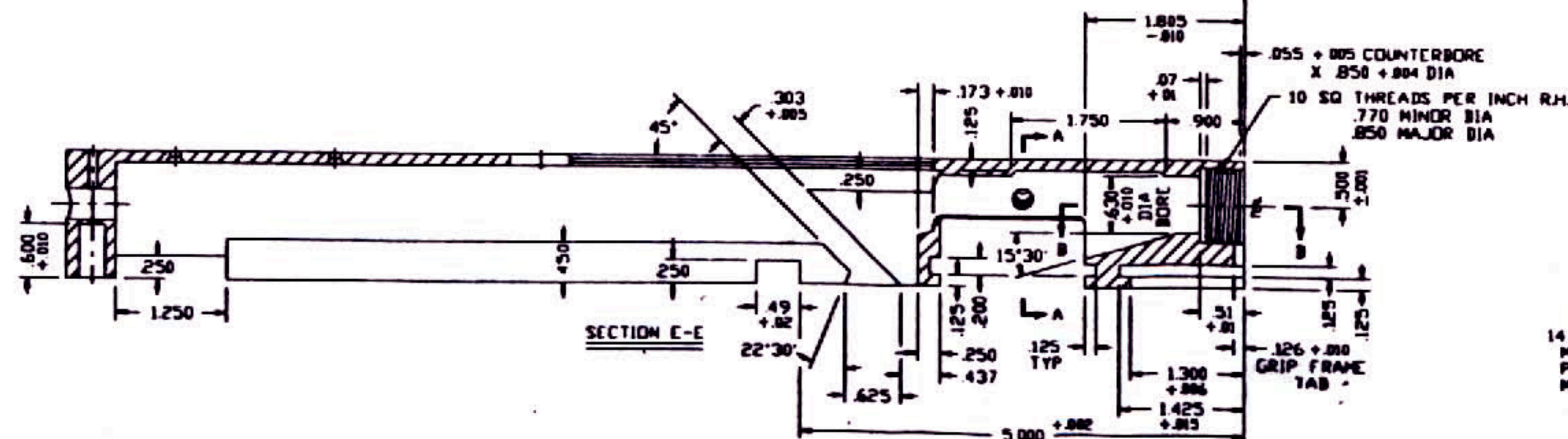
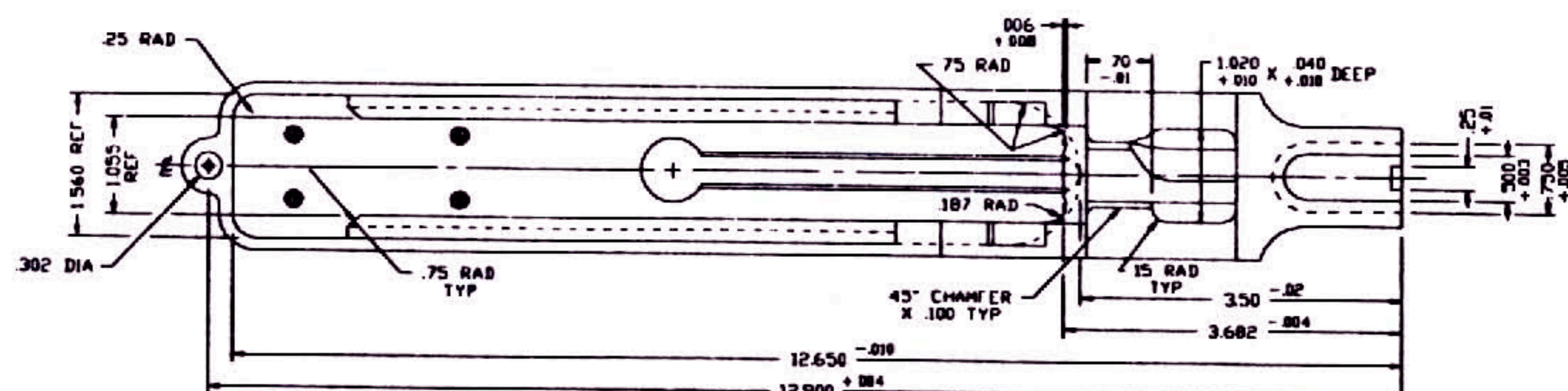
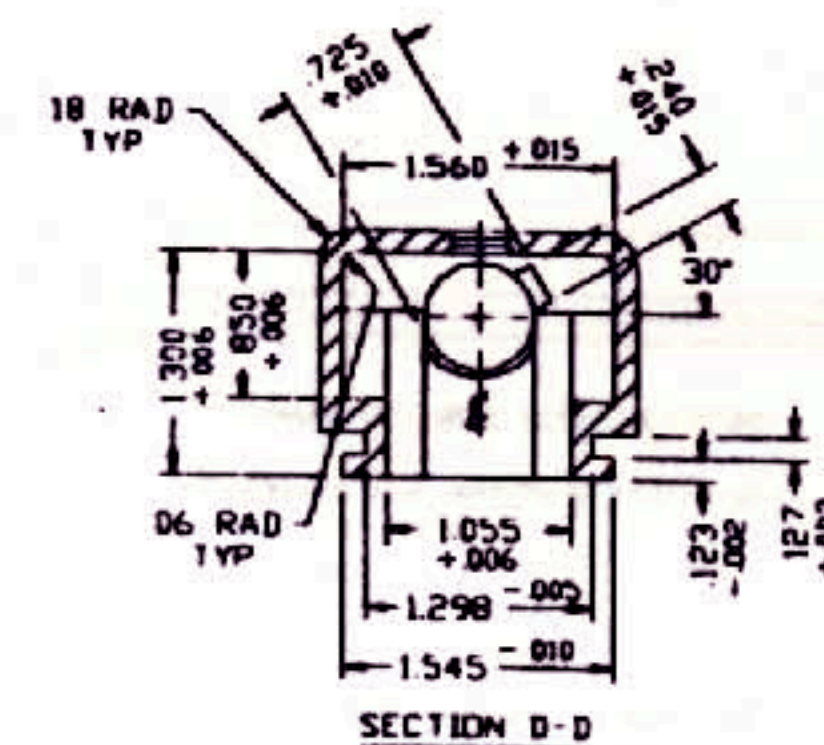
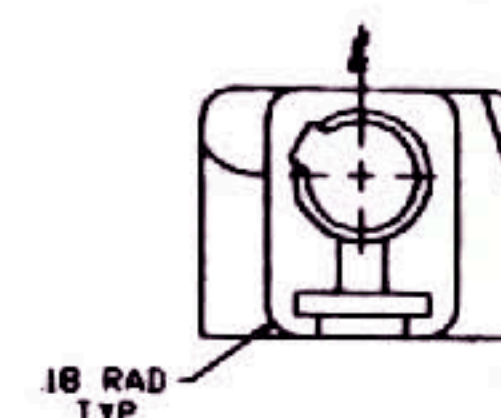
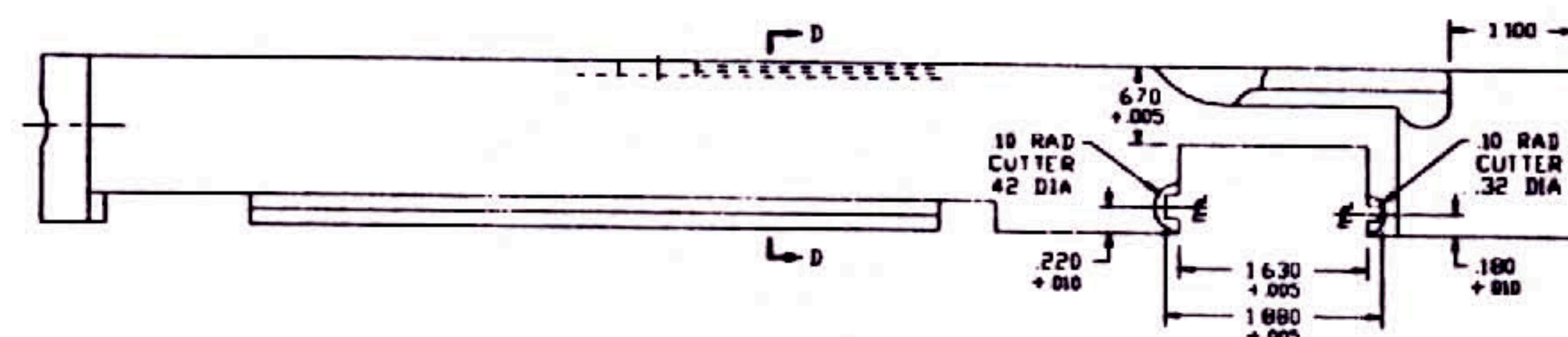
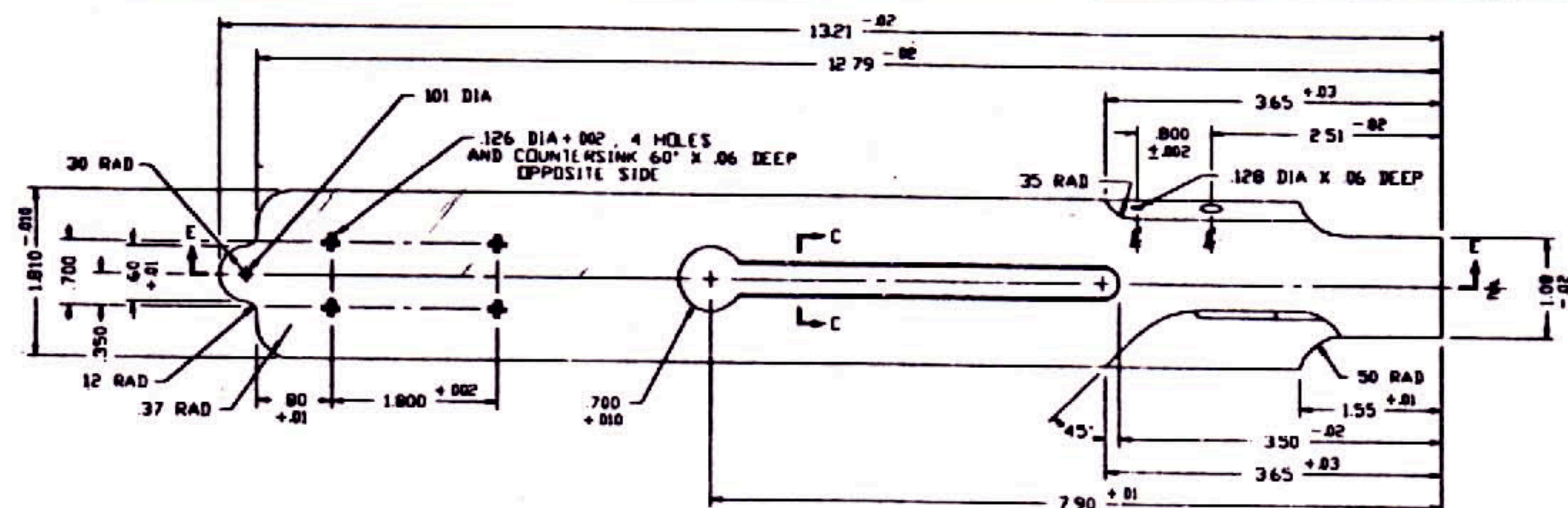
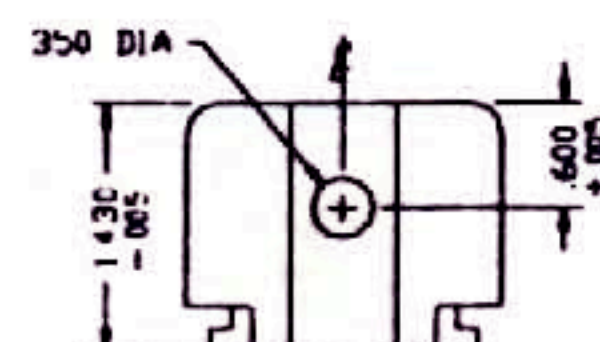
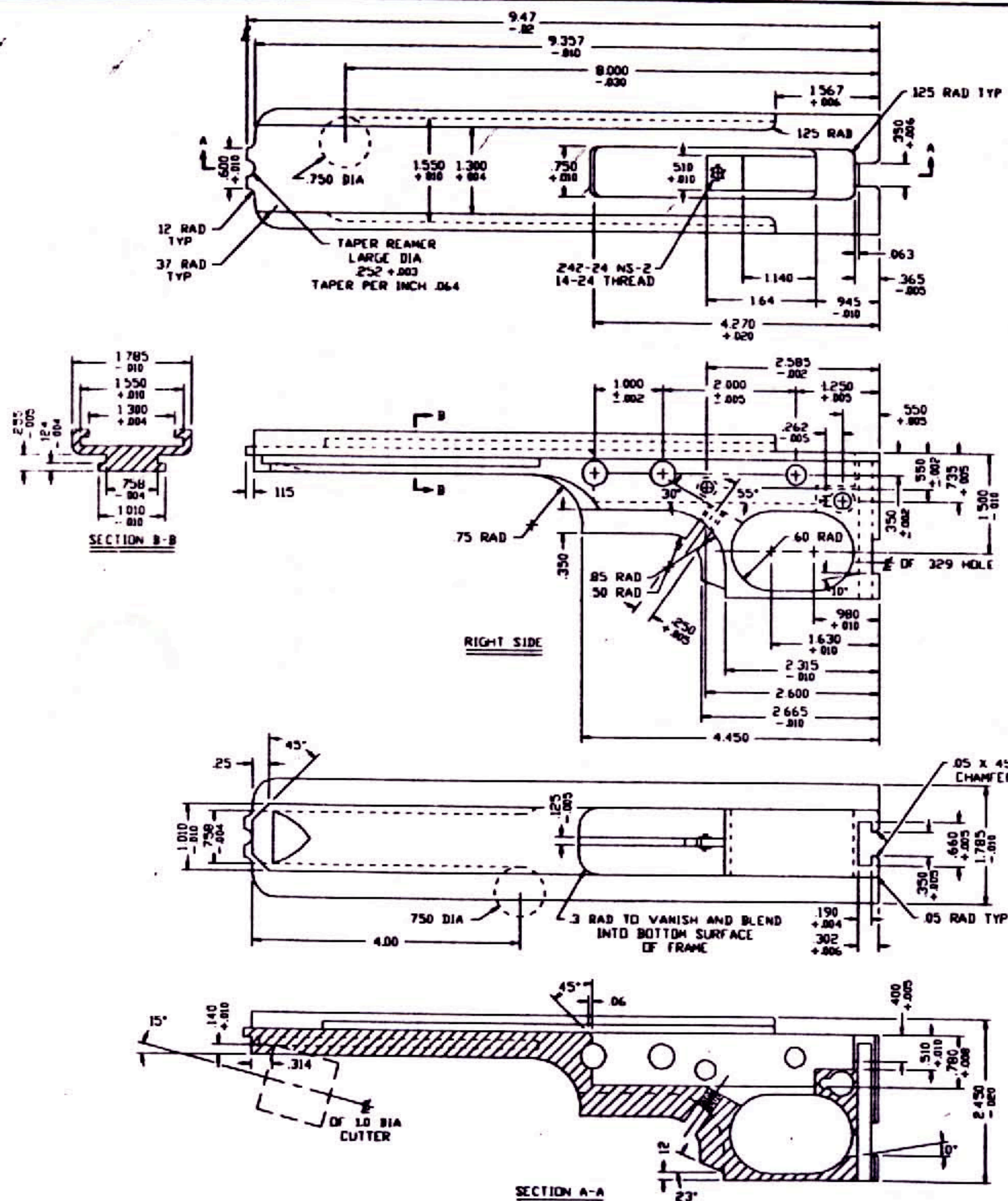


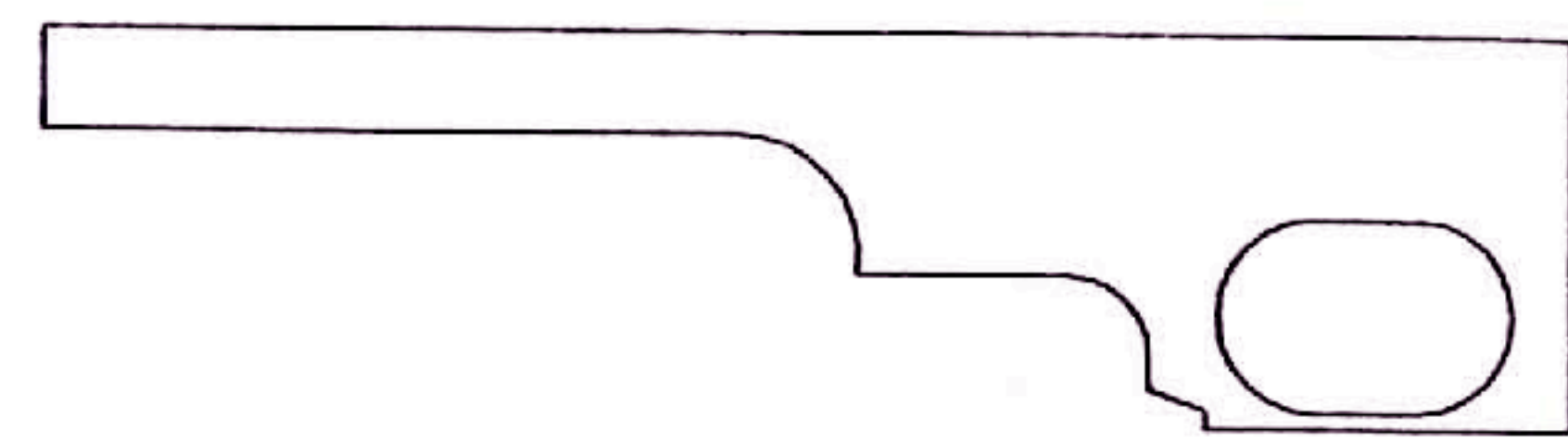
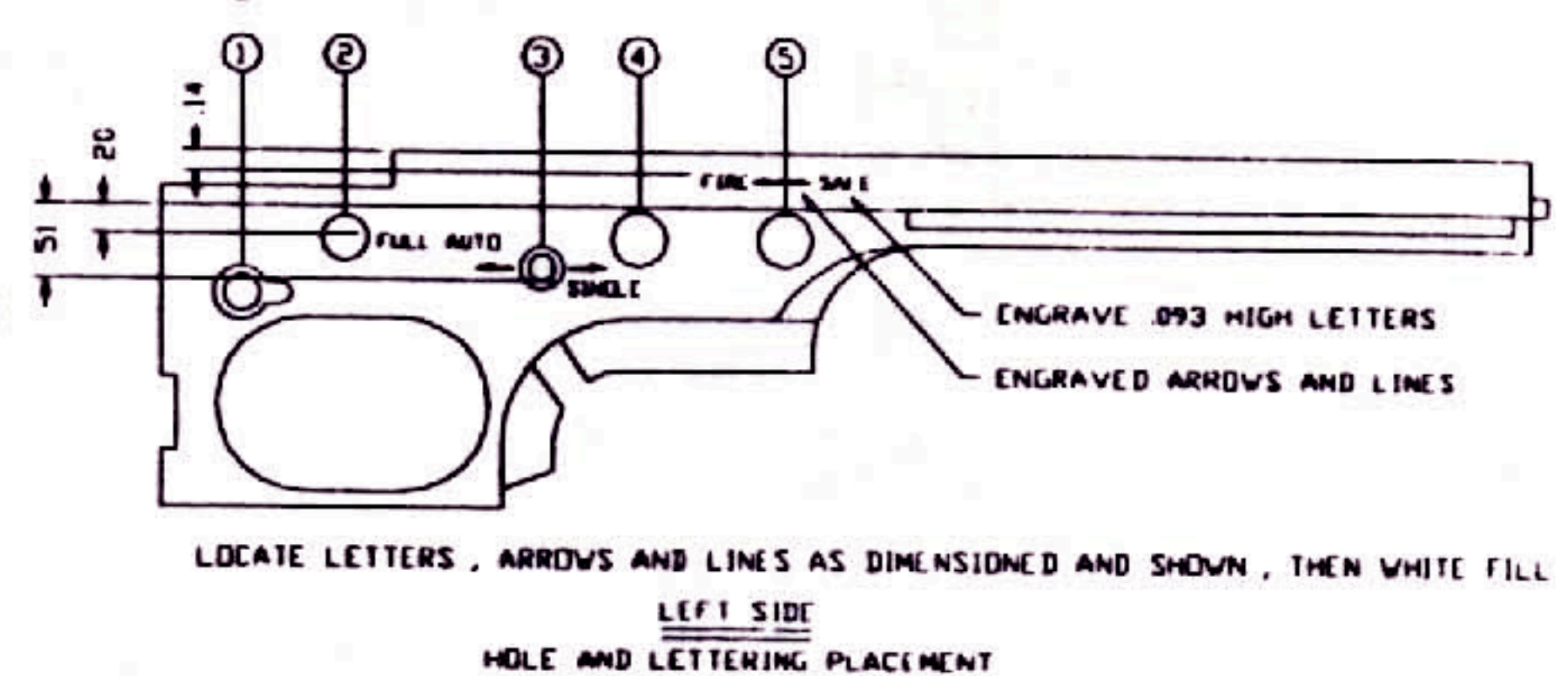


- 1 MATERIAL - 1018-4130 STEEL
- 2 FINISH- PARKERIZE FOR ALL A-1'S
BLUE FOR 28 COMMERCIAL
BUT BY ALL MEANS SU! YOURSELF.
- 3 BREAK ALL SHARP EDGES
4. INSTEAD OF 126 RIVET HOLES I SUGGEST
DRILL # 43 AND TAP # 4-40 THREADS
AND ATTACH REAR SIGHT WITH BUTTON SOCKET CAP SCREWS
5. FOR LETTERING REFER TO THE THOMPSON SUBMACHINE
GUN BY ROGER COX
- 6 CORRECTED FROM 1957 ORDNANCE PRINT WITH CORRECT
DIMENSIONS OF A 1928 THOMPSON RECEIVER.

SCALE: FULL	INTERNAL SEE NOTE 1	C&B	VOL. FRANCES REC. 2 PL. : 28 REC. 3 PL. : 28 REC. 4 PL. : 28 ANGLES : 2°
PLAN	EXTERNAL SEE NOTE 2	DATE	
TITLE THOMPSON SUBMACHINE GUN RECEIVER MODEL 1928-A1	REV.	NO.	



- HOLE DRILLING SEQUENCE**
 DRILL ALL HOLES BEFORE CUTTING POCKET
- 1 DRILL 5/32" X .875 DEEP AT 262 DIMENSION
 DRILL 1/4" THRU AT .550 DIMENSION
 DRILL 3/8" X .875 DEEP AT .550 DIMENSION
 - 2 DRILL 5/16" THRU AT 1.250 DIMENSION
 - 3 DRILL 7/8" (302) X 5/8" DEEP AT 2.585 DIMENSION
 DRILL #14 (182) THRU AT 2.585 DIMENSION
 - 4 DRILL 3/8" THRU
 - 5 DRILL 3/8" THRU



NOTE:
 1 MATERIAL - 1018-4130 STEEL

SCALE: FULL	MATERIAL: SEE NOTE 1	CAD	TOLERANCES
DATE	FINISH	DATE	DEC 2 PL ± .005
TITLE: MODEL 1928 THOMPSON SUBMACHINE GUN TRIGGER FRAME	REV.	REV.	DEC 3 PL ± .005
			ANGLES ± .0°

LIST OF PARTS SUPPLIERS

**wholesale guns and ammo, inc.
232 blydenburgh rd.
central islip, NY 11722**

www.gunsnammo.com

**international military antiques , inc.
p.o.box 256 millington ,NJ 07946**

www.ima-usa.com

**inter ordnance of america l.p.
3305 westwood industrial drive
monroe , NC 28110**

www.inter-ordnance.com

**sarco , inc.
323 union st. p.o. box 98
stirling , NJ 07980**

**jeffs shooters supply
p.o.box 1054 trussville , AL 35173**

**rpb industries
p.o.box 367 avondale est. GA 30002**