SEALED (9.12.41)

AMENDMENTS.

DATE INITIALS	NATURE.
13-12-41.	REF. PAINTING NOTE. "BEFORE ACCEPTANCE" ETC. WAS "AFTER".
23-1-42	STRIP, BUTT No 15 ITEM 11. WAS 2 OFF, HELD BY WHIPCORD IN CHEST. ITEM 6 WAS MARKED ITEM 2. SCREW LIST:- a AND J WERE 16 OFF
15-7-42	HINGE STOPS:- PITCH OF SCREWS 5/8 WAS 1¼. ADDITIONAL NOTE TO "PAINTING".
9. 2. 43.	DRAWING ALTERED TO ACCOMMODATE CASE TELESCOPE SPOTTING. SCREWS (9) ALTERED 1 OFF. TO 7 OFF. LID ENDS SHORTENED 3 TO 2 AND HAUNCHING AND TENONING SHOWN.
5. 5. 44. F	D.452. RE PAINTING CLAUSE: SPECN SA.563 WAS C.I.S.A/18. A3/ETO/SPEC/1062
7. 5. 45	D. 996 DETAIL 7 MODIFIED, DETAIL 12 & FELT DELETED. SCREW LIST & CONTRACTORS NOTE AMENDED NOTE RE: CONTENTS LABEL ADDED SA(RC) 103.

MATERIAL.

LID, BOTTOM, SIDES, - DEAL - (OR OTHER AVAILABLE APPROVED WOOD.)

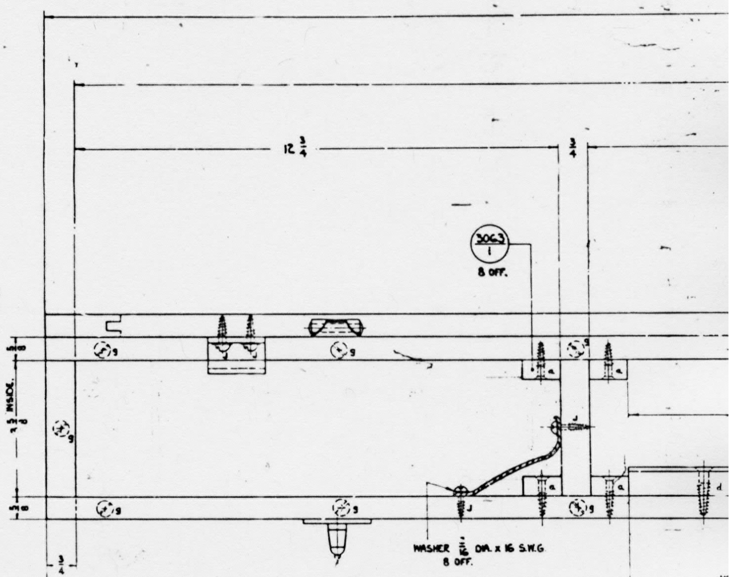
ENDS & FITTINGS - ELM, BEECH, (OR OTHER AVAILABLE APPROVED HARD WOOD)

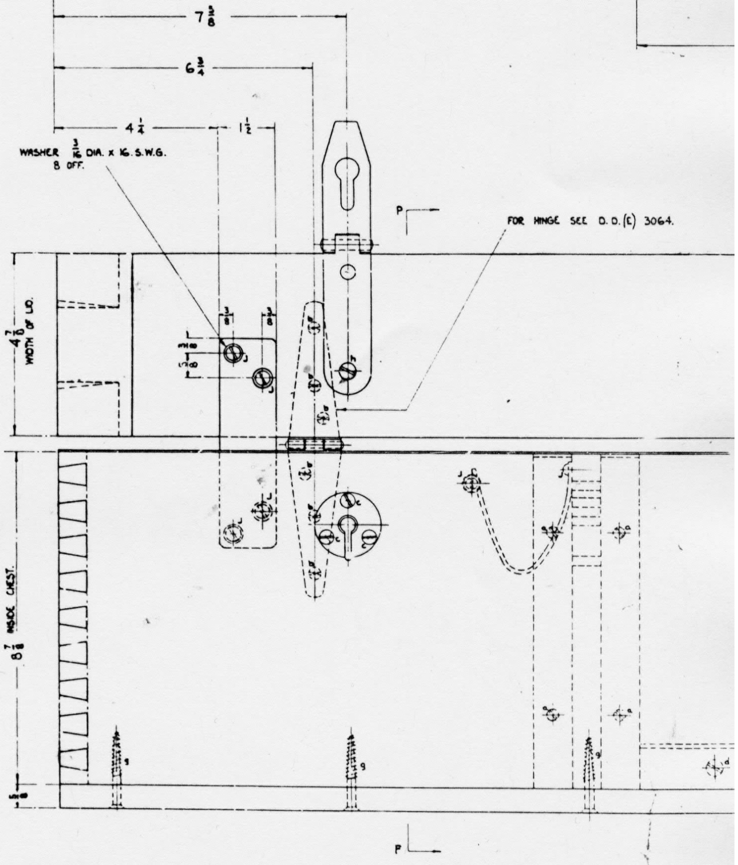
RETENSION TO TEST SEASONING MAY BE UP TO TWO MONTHS.

ALL JOINTS IN LID, BOTTOM & SIDES TO BE PROPERLY GROOVED, CROSS-TONGUED & GLUED WITH BEST QUALITY GLUE.

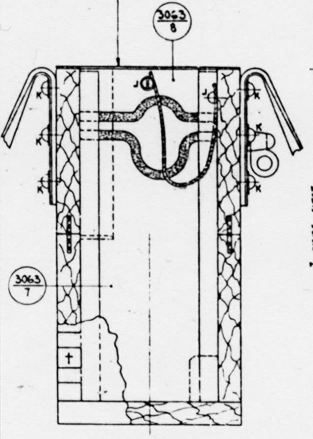
NO BOARD TO BE LESS THAN 3 IN. WIDE. THE JOINTS TO BE MADE TO CLEAR THE SCREWS.

AS AN ALTERNATIVE, THE LADERMAN METHOD OF JOINTING MAY BE USED.





10 THICK FEARNOUGHT, SECURED BY TINNED IRON TACKS ½ LONG & SHELLAC, TALLOW, OR MINERAL JELLY TO BE RUBBED INTO THE STRIPS AFTER PLACING IN POSITION.



SECTION P.P.
LID REMOVED.

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No. D.D. (E) 3063.

2 SHEETS, SHEET 1.

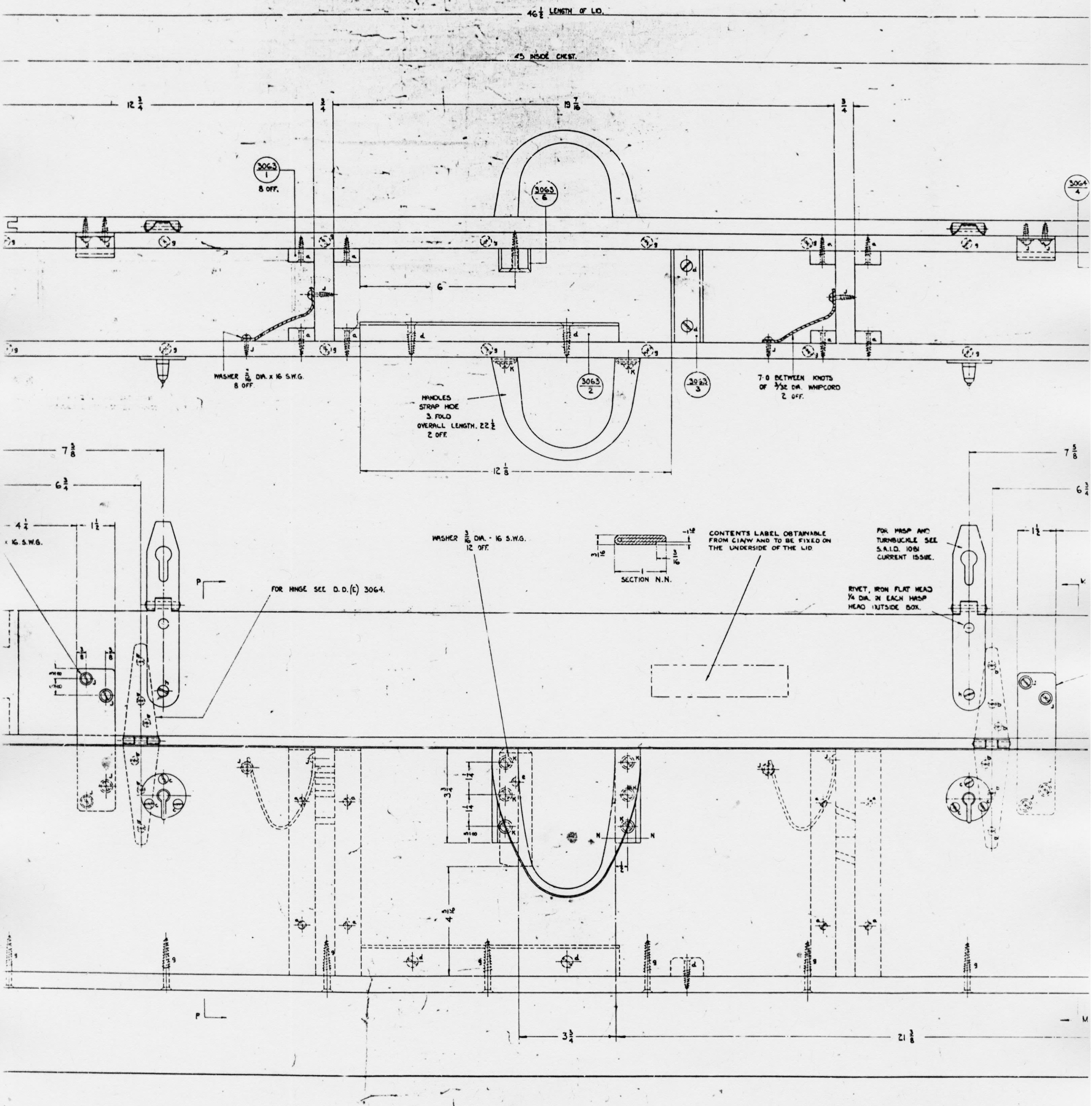
~~7. 11. 41.~~

~~13-12-41~~	~~23-1-42~~	~~15-7-42~~	~~8-2-43~~	~~5-5-44~~	7·5·45

DIMENSIONS ARE IN INCHES.
SCALE ½.
DRAWN BY E.F.E.
TRACED BY C.C.H.
CHECKED BY E.T.S. ; S.D.O.
THIRD ANGLE PROJECTION.

for CHIEF SUPT. OF DESIGN.

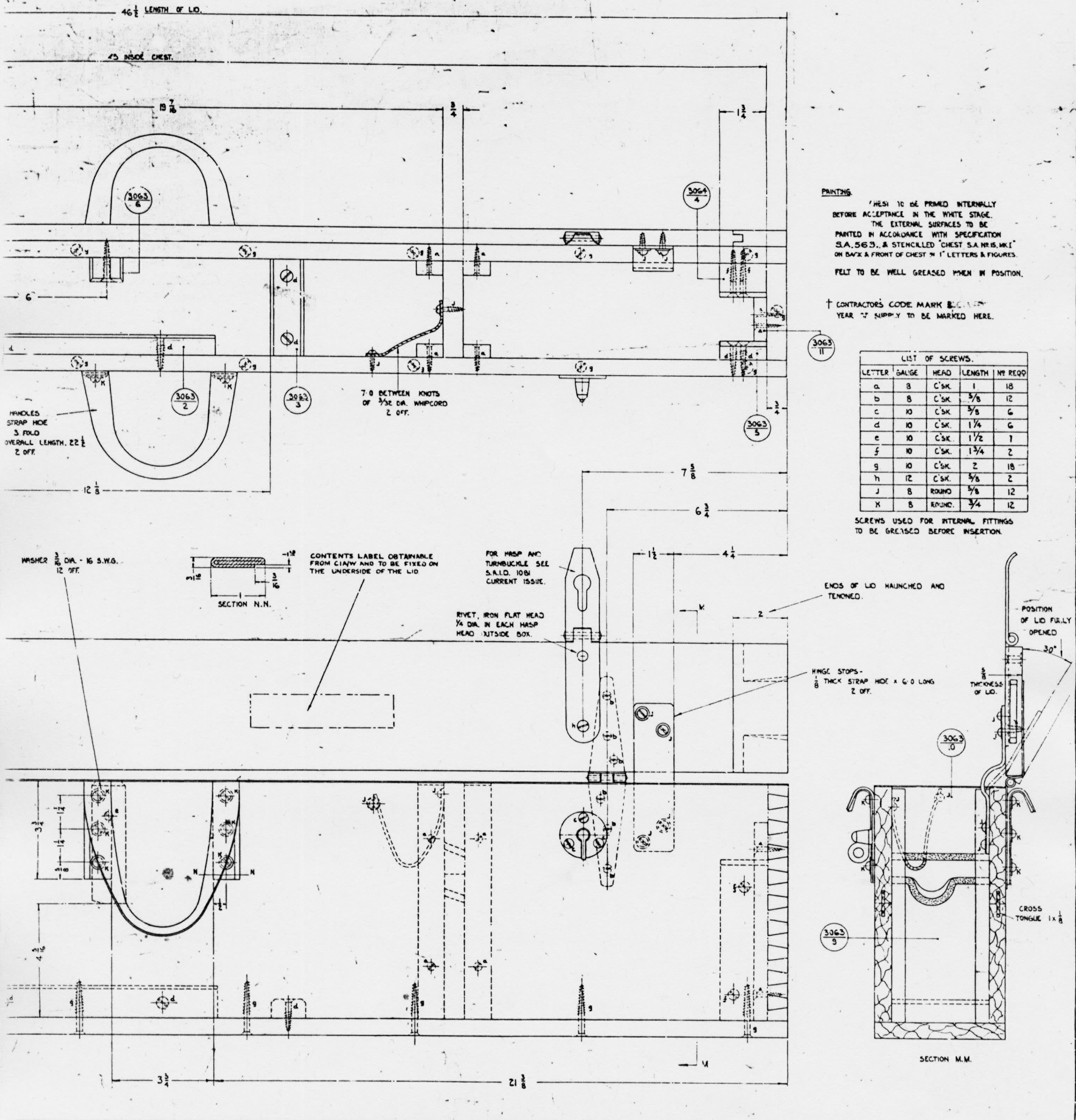
NOT TO SCALE



NOT TO SCALE

CHEST, S.A. No15, Mk I

FOR RIFLES, No4, WITH TELESCOPE & CASE


46 1/2 LENGTH OF LID.
45 INSIDE CHEST.
19 7/16
3/4
1 3/4
3063/6
3064/4
6
d
3063/2
3063/3
3063/11
3063/5
3/4
HANDLES STRAP HIDE 3 FOLD OVERALL LENGTH 22 1/2 2 OFF.
7·0 BETWEEN KNOTS OF 3/32 DIA. WHIPCORD 2 OFF.
12 1/8
7 5/8
6 3/4
1 1/2
4 1/4
WASHER 3/16 DIA. - 16 S.W.G. 12 OFF.
SECTION N.N.
CONTENTS LABEL OBTAINABLE FROM CIA/W AND TO BE FIXED ON THE UNDERSIDE OF THE LID
FOR HASP AND TURNBUCKLE SEE S.A.I.D. 1081 CURRENT ISSUE.
RIVET, IRON FLAT HEAD 1/4 DIA. IN EACH HASP HEAD OUTSIDE BOX.
M
2
ENDS OF LID HAUNCHED AND TENONED.
HINGE STOPS - 1/8 THICK STRAP HIDE x 6·0 LONG 2 OFF.
POSITION OF LID FULLY OPENED
30°
5/8 THICKNESS OF LID.
3063/10
3063/9
CROSS TONGUE 1 x 1/8
SECTION M.M.
3 3/4
21 3/8
N

PAINTING.

CHEST TO BE PRIMED INTERNALLY BEFORE ACCEPTANCE IN THE WHITE STAGE.

THE EXTERNAL SURFACES TO BE PAINTED IN ACCORDANCE WITH SPECIFICATION S.A. 563.. & STENCILLED "CHEST S.A. No15, MkI" ON BACK & FRONT OF CHEST IN 1" LETTERS & FIGURES.

FELT TO BE WELL GREASED WHEN IN POSITION.

† CONTRACTOR'S CODE MARK & YEAR OF SUPPLY TO BE MARKED HERE.

LIST OF SCREWS.				
LETTER	GAUGE	HEAD	LENGTH	No REQD
a	8	C'SK.	1	18
b	8	C'SK.	5/8	12
c	10	C'SK.	5/8	6
d	10	C'SK.	1 1/4	6
e	10	C'SK.	1 1/2	1
f	10	C'SK.	1 3/4	2
g	10	C'SK.	2	18
h	12	C'SK.	5/8	2
J	8	ROUND	5/8	12
K	8	ROUND.	3/4	12

SCREWS USED FOR INTERNAL FITTINGS TO BE GREASED BEFORE INSERTION.

CHEST, S.A. No15, MkI
FOR RIFLES, No4, WITH TELESCOPE & CASE

STORAGE No

CONTRACTOR'S STORAGE No

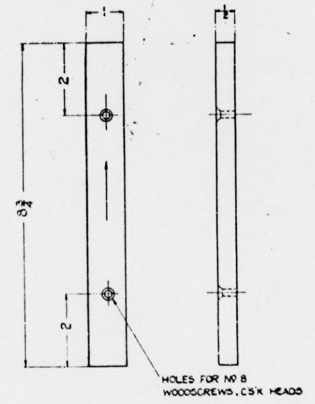
SMALL ARMS

SMALL ARMS

SEALED (9.12.41)

AMENDMENTS.

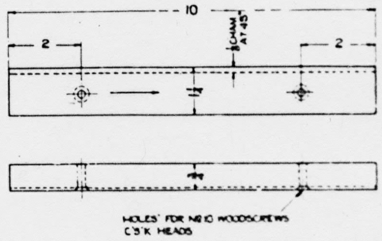
DATE & INITIALS.	NATURE.
23 - 1 - 42	STRIP, BUTT. DETAIL 11 WAS 2 OFF HOLES FOR W'SCREWS ADDED DETAIL 10 2 DIM WAS 2 3/16 .
15 - 7 - 42	DETAIL 9 : DIMENSION 5¼ WAS 5½.
8 - 2 - 43.	PROVISION FOR CASE TELESCOPE SPOTTING MADE BY ADDITION OF DETAIL 12, AND AN ADDITIONAL BLOCK TO DETAIL 7.
7 · 5 · 45 X	D. 996. DETAIL 12 DELETED. DETAIL 7 MODIFIED SA(RC)105



FILLETS, Nº 15.A.

8 OFF.

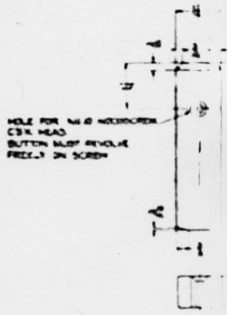
DETAIL 3063/1.



FILLETS, Nº 15B.

1 OFF

DETAIL 3063/2.

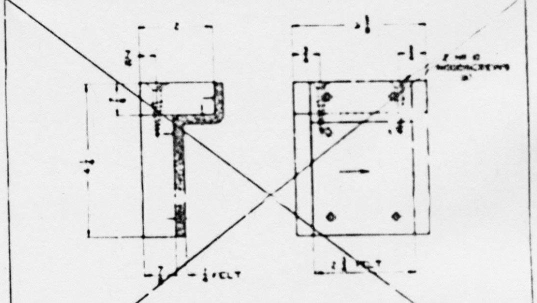


HOLE FOR Nº 10 WOODSCREW CS'K HEAD BUTTON MUST REVOLVE FREELY ON SCREW

BUTTON, N

1 OFF

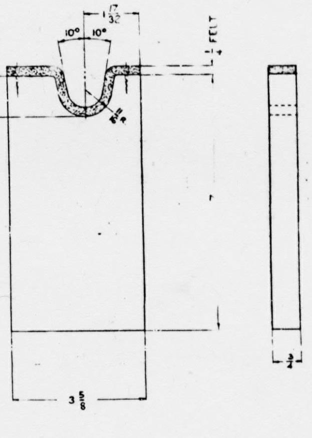
DE



~~BLOCK, Nº 15~~

1 OFF

~~DETAIL 3063/12~~

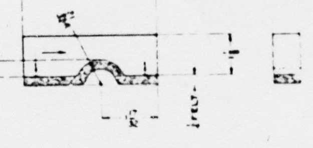


BATTEN, BRIDGED, Nº15.A.

BOTTOM.

1 OFF

DETAIL 3063/7.



BATTEN, BRIDGED, Nº15A.

TOP.

1 OFF

DETAIL 3063/8.

NOTES :-

FELT TO BE SECURED BY GLUE AND AL30 TINNED IRON TACKS WHERE INDICATED

DIRECTION OF LONG GRAIN SHOWN THUS:- ⟶

ALL FITTINGS TO BE IMPREGNATED WITH PARRAFIN WAX.

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Nº D.D. (E) 3063.

2 SHEETS. SHEET 2.

F

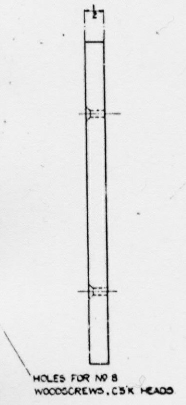
7 · 11 · 41.

~~23 · 1 · 42~~	~~15 · 7 · 42~~	~~8 · 2 · 43~~	7 · 5 · 45		

DIMENSIONS ARE IN INCHES.
SCALE ½.
DRAWN BY E. P. EAMES.
TRACED BY A.W.
CHECKED BY E.T.S S.D.)
THIRD ANGLE PROJECTION.

CHIEF SUPT. OF DESIGN.

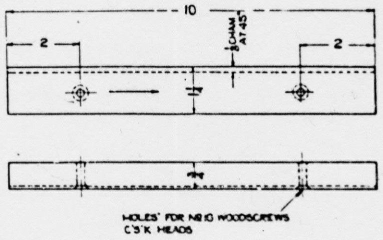
NOT TO SCALE



LLETS, Nº 15.A.

8 OFF

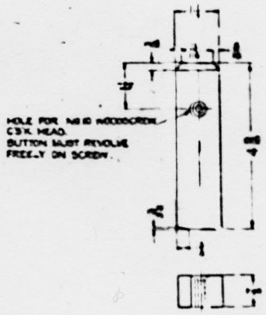
DETAIL 3063/1.



FILLETS, Nº15.B.

1 OFF

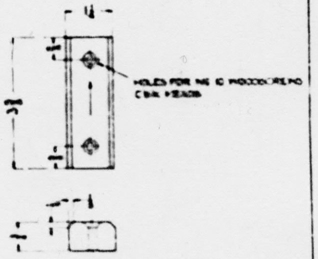
DETAIL 3063/2.



BUTTON, Nº15

1 OFF

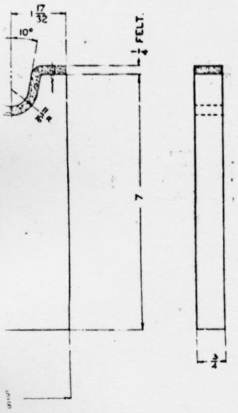
DETAIL 3063/6.



FILLETS. Nº15.C.

1 OFF

DETAIL 3063/3.

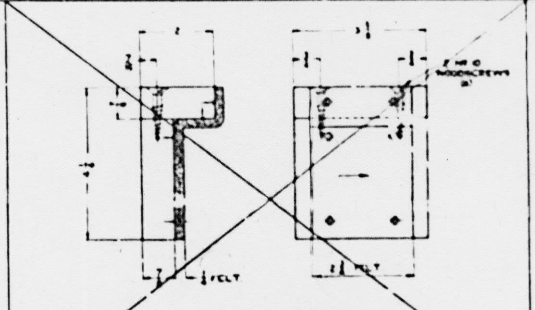


EN, BRIDGED, Nº15.A.

BOTTOM.

1 OFF

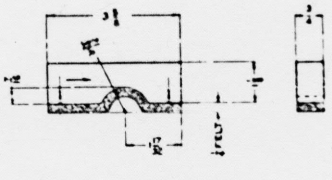
DETAIL 3063/7.



~~BLOCK, Nº15~~

1 OFF.

~~DETAIL 3063/12~~

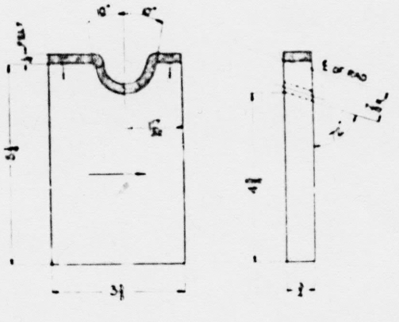


BATTEN, BRIDGED, Nº15A.

TOP.

1 OFF

DETAIL 3063/8.



BATTEN, BRIDGED, Nº 15.B.

BOTTOM.

1 OFF

DETAIL 3063/9.

BATTI

RE IN INCHES.

ES.

TS   S.D.O.

ION.

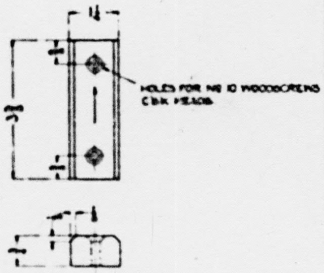
CHIEF SUPT. OF DESIGN.

NOT TO SCALE

CHEST, S.A. Nº 15, Mk I.

FOR RIFLES, Nº4, WITH TELESCOPE & CASE.

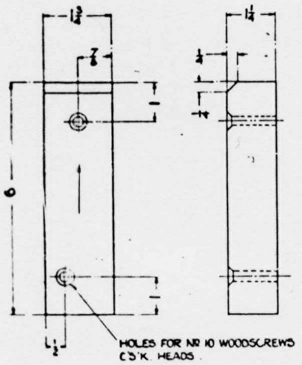
L 3063/6.



FILLETS, Nº15.C.

1 OFF

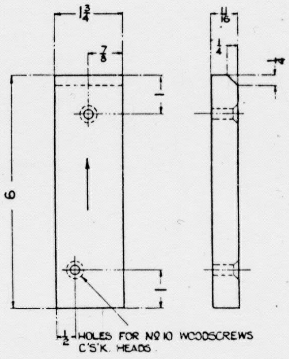
DETAIL 3063/3.



FILLETS, Nº 15.D.

1 OFF.

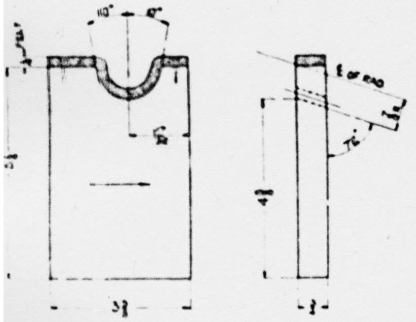
DETAIL 3063/4.



FILLETS, Nº15.E.

1 OFF

DETAIL 3063/5.

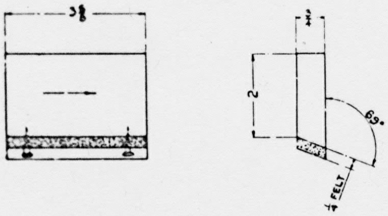


BATTEN, BRIDGED, Nº 15.B.

BOTTOM.

1 OFF

DETAIL 3063/9.

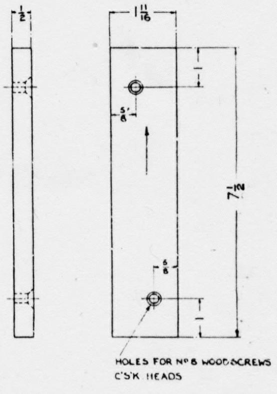


BATTEN, BRIDGED, Nº 15.B.

TOP.

1 OFF

DETAIL 3063/10.



STRIP BUTT, Nº 15.

1 OFF

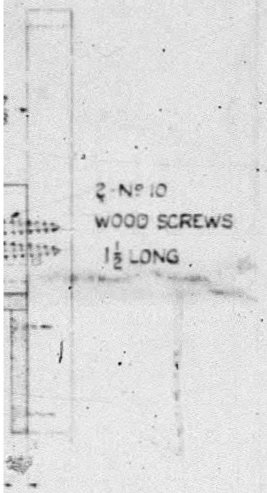
DETAIL 3063/11.

EST, S.A. Nº 15, MK I.

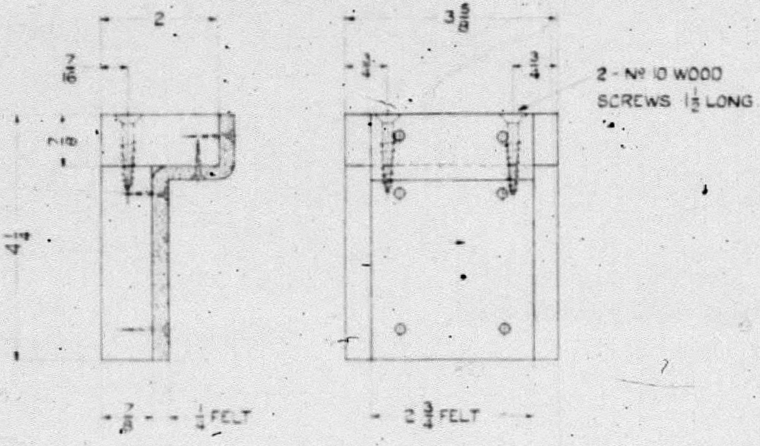
RIFLES, Nº4, WITH TELESCOPE & CASE.

STORAGE Nº

CONTRACTORS STORAGE Nº



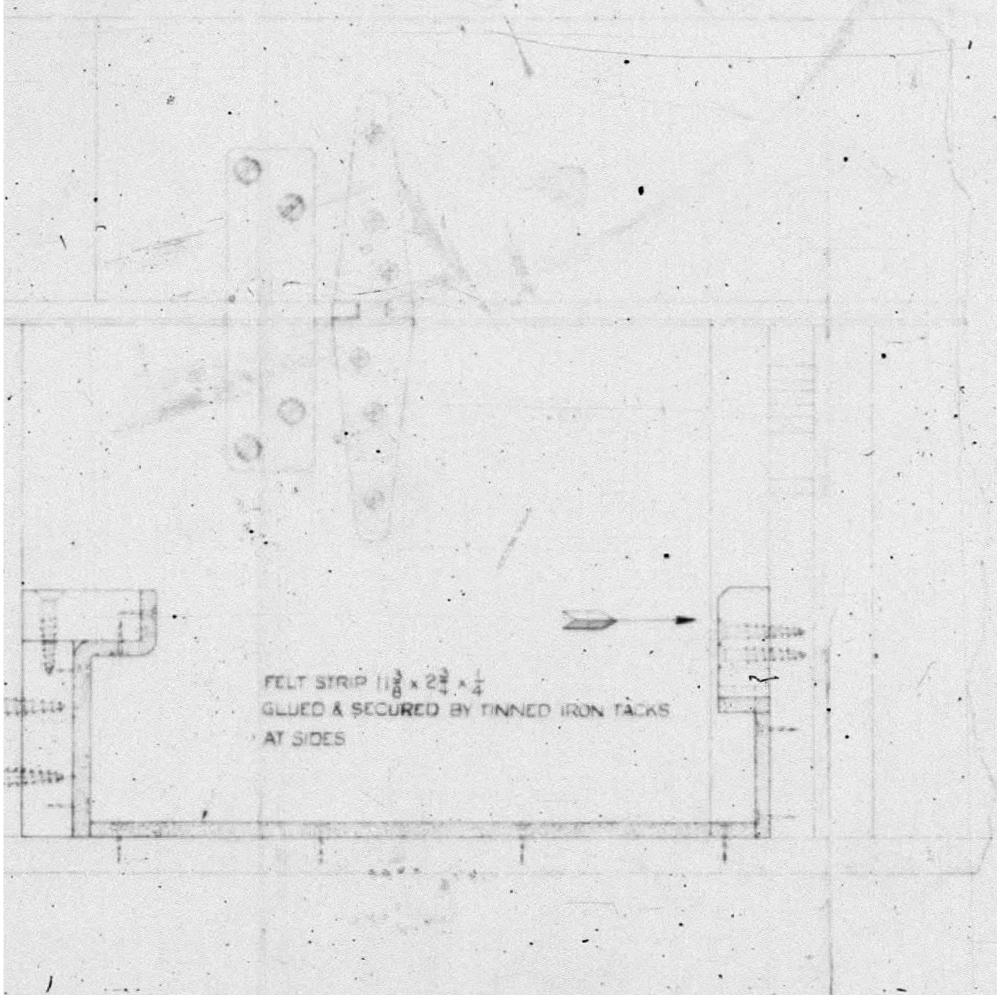
M 1 OFF



BLOCK, Nº 15 1 OFF

MATERIAL :- ELM, BEECH,
OR OTHER APPROVED
HARD WOOD

DIRECTION OF LONG GRAIN SHOWN THUS →


FELT STRIP $11\frac{3}{8} \times 2\frac{3}{4} \times \frac{1}{4}$
GLUED & SECURED BY TINNED IRON TACKS
AT SIDES

IN

1. MAKE ONE EAC
FULL LINE.
2. BATTEN BRIDG
POSITION
SHOWN, SE
GLUE AND
3. POSITION BLOC
SECURING BY 2
END OF CHEST
4. GLUE AND TAC
× $\frac{1}{4}$ THICK IN P

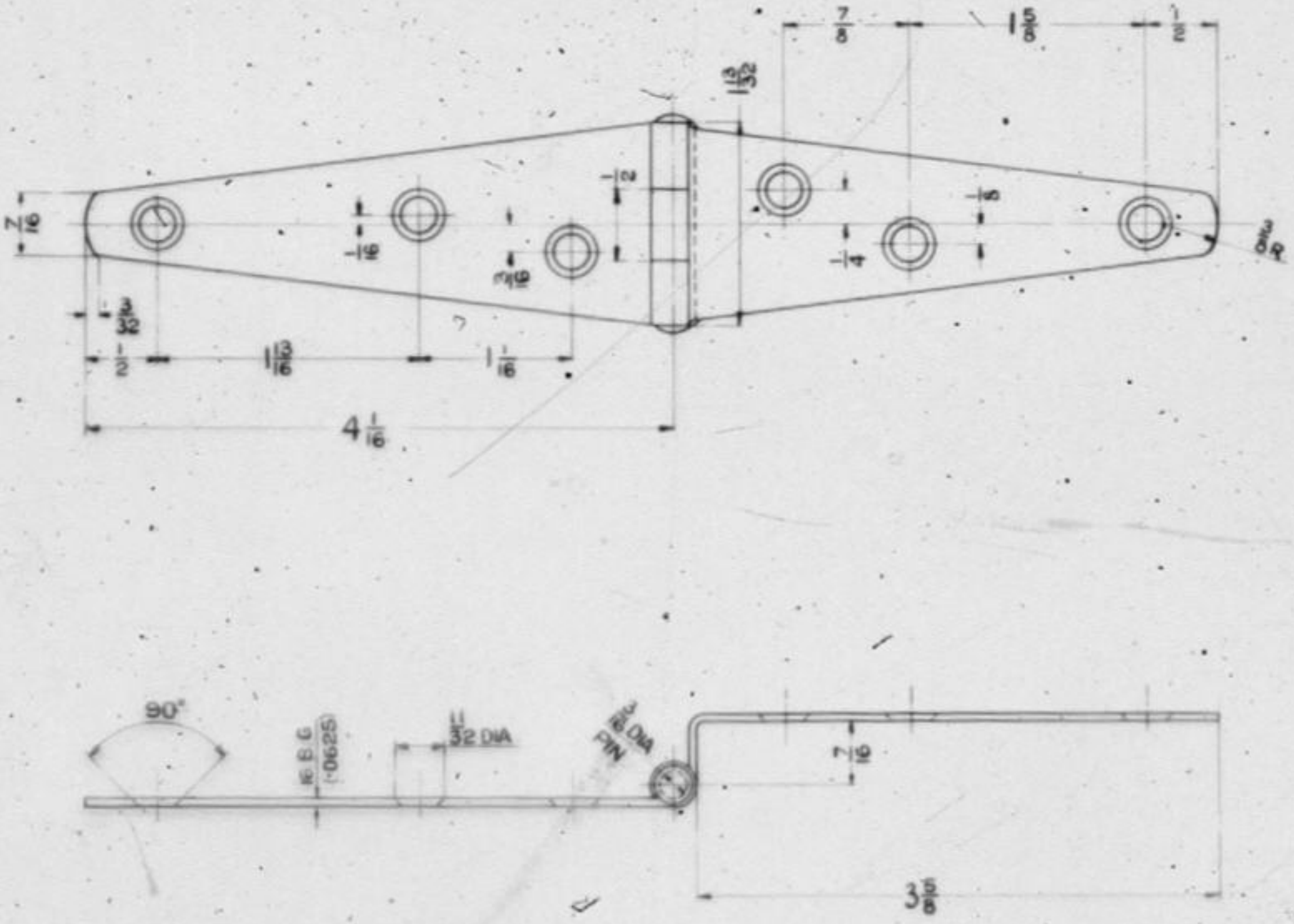
STORES
FELT STRIP, 22
TACKS, TINNED
WOOD, HARD, 10
WOOD SCREWS

S
CTION.

FOR GE.A.D

CHEST, S.A. Nº 15, MK.I

INSTRUCTIONS TO GUIDE FITTING OF BLOCKS, TO ACCOMODATE CASE, TEL



HINGE, BOX, CRANKED, Mk 6.

AMENDMENT		DATE
MATL SPECN WAS B.S.S. 5006/ROY. Mk 6 IN NOMEN. WAS Mk VI. (8A/116)	MA(SA) 118	6-7-56

D.D.(E) 3064

7/11/1941

DRAWN	TRACED	CHECKED
G.K.D.	A.W.	E.T.S.

SCALE 1/1

MATL STEEL: GROUP I DEF. 13

SEALED 5-7-56. W/164 (8A/116)

PART No.